

## Fitting Instructions #2706IS

Toyota Camry, Avalon / Lexus ES300

### Right-Hand Side Upper Engine Steady Bush Kit

- Remove the complete arm from the vehicle;
- Using a hydraulic press and suitable jigs, press out the old bushings;
- For ease of installation, use a smear of the grease provided on the inside diameter of the mounting positions on the arm. The new polyurethane bushings can then be pressed into place. Further grease can then applied to the bore of the bushings and the crush-tubes installed;
- The completed arm can now be re-fitted to the vehicle, taking care to install the cupped washer as detailed below;
- One cupped metal washer is included in this kit;
- This washer is used to captivate the poly bushing on the engine end;
- After the arm is refitted to the vehicle, the cupped washer is then placed on the mounting peg with the cupped side away from the poly bushing. As shown in the photo below;
- So that the nut fits into the cupped side of the washer.

*To suit arm with 65mm diameter bushing on the larger end. (If your arm has a 50mm diameter bushing, #1348K will suit that application)*



If a hydraulic press is not available, and the original bushings have been removed by other means... the new parts can be pressed into place with a large bench vice, a G-Clamp, or drawn into place with a section of threaded rod with nuts and large washers.