

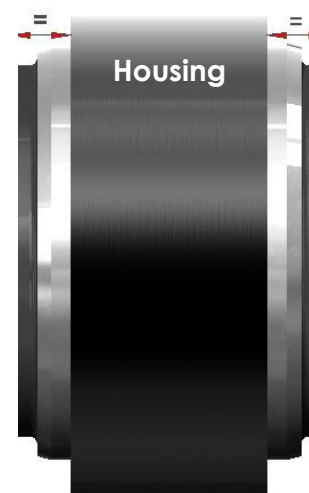
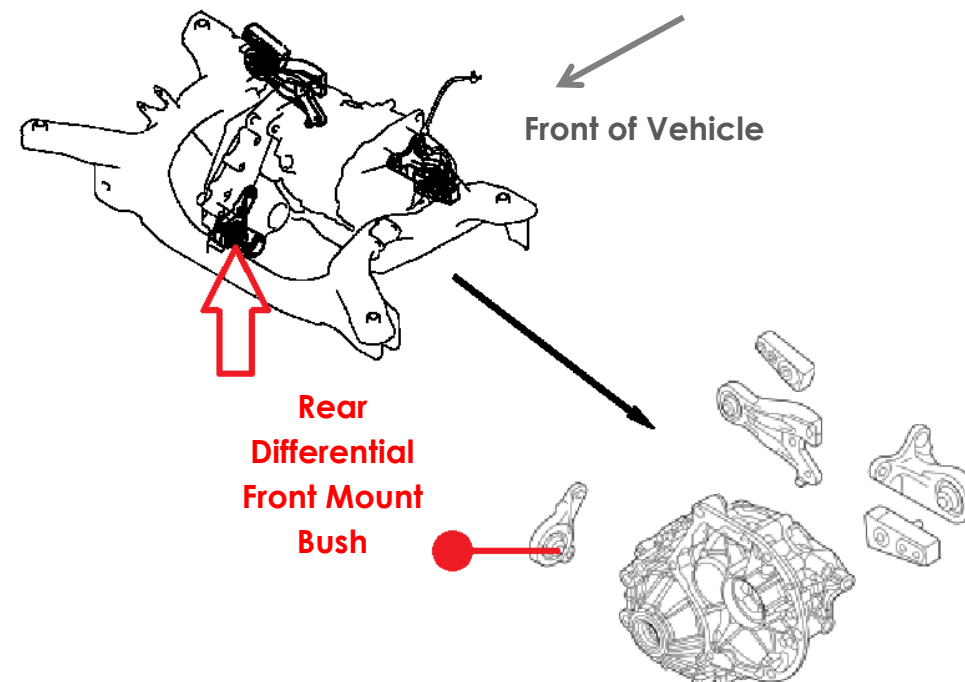
Fitting Instructions #5590IS

Mitsubishi Outlander PHEV (2018-2021)

Rear Differential Front Mount Bush Kit

- Lift the vehicle up and support on jack stands or hoist;
- Support the weight of the rear diff housing with a long adjustable stand or similar;
- Remove the bolts holding the front mount bracket.
- Remove the original bush including the steel shell from the housing with the use of a hydraulic press and suitable pressing tools;
- Clean housing surface to remove any old original bushing materials;
- Install the new bush centre to the housing (refer Figure 01);
- Apply the grease supplied to the housing bore, the outside of the steel crush tube and press the crush tube in;
- Refit the front mount bracket;
- Ensure that all fasteners are torque according to the 'General Torque Specification' table below or the manufacturer's settings, and carry out a wheel alignment.

General Torque Specification								
Size	Class 8.8				Class 10.9			
	Lubricated		Dry		Lubricated		Dry	
	Nm	lb-ft	Nm	lb-ft	Nm	lb-ft	Nm	lb-ft
M10	43	32	55	40	63	47	80	60
M12	75	55	95	70	110	80	140	105
M14	120	88	150	110	175	130	225	165



Press bush so both sides are equal in the housing.

Figure 01 – Bush Positioning in Housing