

Fitting Instructions #3352IS

Volkswagen Golf Mk6

Rear Control Arm Lower Arm Inner + Outer Bushing

Note: Polyurethane bushings must be fitted to both sides of the vehicle.

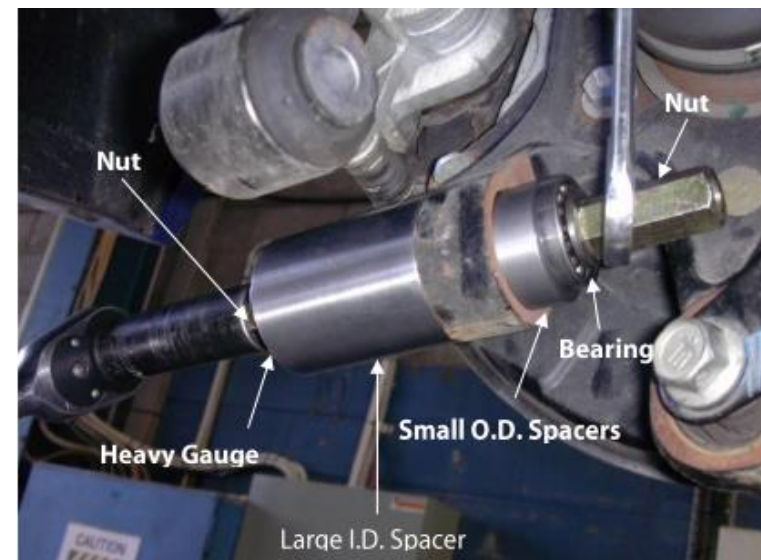
- Wheel-align the vehicle before the job is started and note settings;
- Jack the vehicle up and support on jack stands/hoist;
- Remove the rear lower control arms of the rear suspension;
- Remove original inner bush (replacing with SPF3352K) from the housing with the use of a hydraulic press and suitable pressing tools;
- To remove outer bush (replacing with SPF3353K) from the hub without removing the hub, use suitable pressing sleeves, booker rod, bearing, heavy gauge washer, and nut set to wind out the bush. Refer to image on right when carrying out this procedure. Cover bearing with rag and ensure appropriate safety equipment is used. Use same process when pressing SKF3353K into the hub;
- Fit bushings as shown below;
- Refit the control arm to the vehicle and tighten all bolts to manufacture's torque settings;
- Carry out wheel alignment;

Right Hand Side View



SPF3352K

SPF3353K

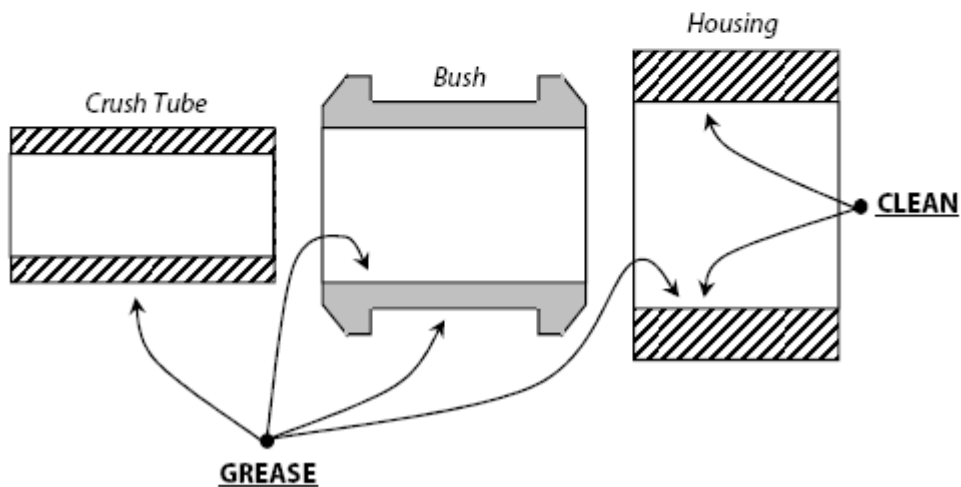


Note: Placement and design of the outer bushing and wheel hub may differ from image

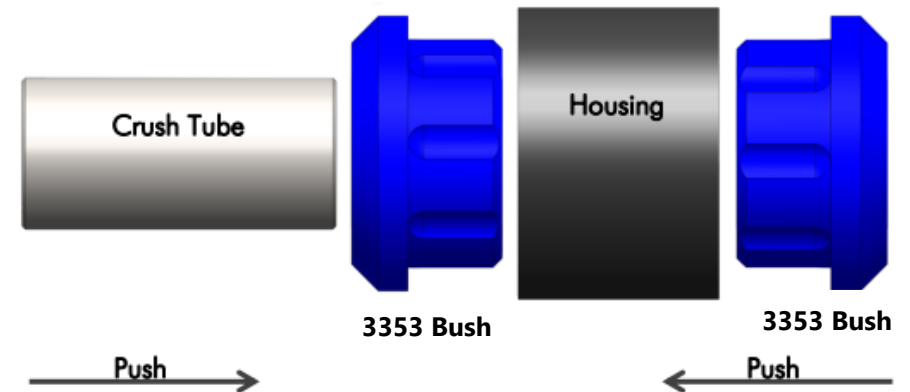
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SPF3352K Fitting

- Remove rubber bush and clean all traces of rubber from the housing;
- Grease the inside of the bush housing. Grease the outside of the bush, and then press bush into housing;
- Grease the inside of the bush, grease the outside of the crush tube, then press tube into the bush;
- Grease each end of the bush and mating metal components.
- Note: All surfaces of bushing that contact metal should be greased



SPF3353K Fitting



- Apply the white grease supplied to outside and into the bore of the bush, and the outside of the crush tube;
- Push the new polyurethane bushing into the housing as shown in the illustration;