

Fitting Instructions #2717IS

Land Rover Range Rover

Front Radius Arm to Chassis - Setback Adjustment kits

- This kit has been developed to alleviate a tendency for the vehicle to "Pull" to the passenger side, caused by a misalignment of the front axle/steering geometry.
- Wheel-align the vehicle before the job is started and note the castor and setback settings.
- The front trailing arms can be removed from the vehicle with the vehicle on the ground. As long as only one trailing arm is removed at a time.
- #2717K – Remove the mounting nut retaining the front trailing arm to the chassis mount.
- Detach one end of the steering drag link and swing out of the way.
- Remove the front trailing arm to differential mounting bolts from one arm; it may be necessary to loosen the nuts on the other arm.
- According to which arm has been removed replace the arm to chassis mount bushes with the appropriate parts as per the diagram #2717K i.e. on the passenger side arm #2718 to the front of the chassis mount and #2717 to rear, on the driver's side #0206A are used front and rear of the mount, retain the OE washers in their correct positions. Replace arm in vehicle and repeat on the other arm as noted.
- #2718K – Procedure is the same as #2717K except the fitting of the driver's side parts. In this case #2717 is fitted to the front of the chassis mount and #2718 to the rear as per the diagram #2718K.
- Having replaced the arms in the vehicle, ensure all fasteners are tightened to the manufacturers specifications.
- Wheel-align the vehicle checking and recording the new figures and adjusting as required.

These kits can therefore be expected to change setback by:

- #2717K = 0.5 degree.
- #2718K = 1 degree.

