

# Fitting Instructions #4623IS

## Mazda RX7

### Front Control Arm Lower Inner Front Bushing

**Note:** Polyurethane bushings must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
- Jack the vehicle up and support on jack stands/hoist;
- Remove the lower control arms;
- Remove original shell parts from the housing with the use of a hydraulic press and suitable pressing tools;
- Using the grease supplied, lubricate the housing and outside diameter of the new bushes and push them into the lower control arm front housing;
- Generously lubricate the outside of the steel tubes and inside of the bushes, then push the steel crush tubes into the bushes;
- Refit the control arms to the vehicle and tighten all bolts to manufacture's torque settings;
- Carry out wheel alignment.

