

Fitting Instructions #1539IS

Honda Civic / Integra

Control Arm Lower Rear Bushing

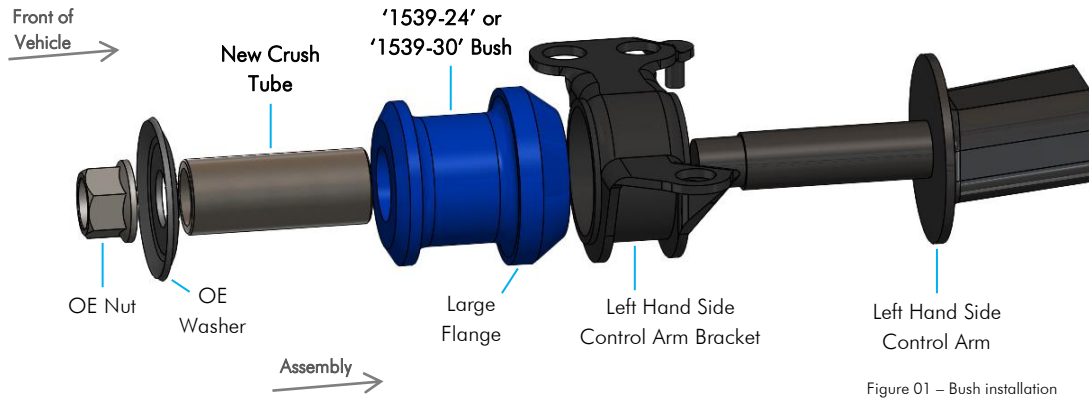


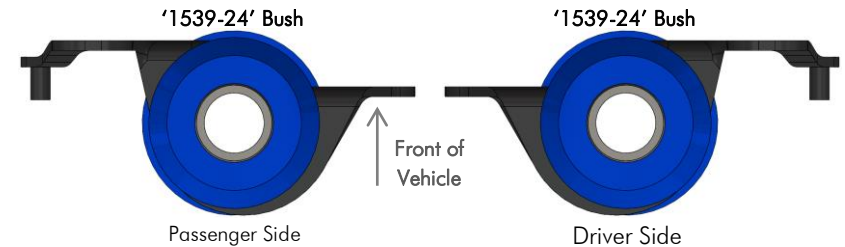
Figure 01 – Bush installation

- Wheel-align the vehicle before the job is started and note settings;
- Jack the vehicle up and support on jack stands / hoist;
- Remove the lower control arms;
- Remove original bush from the bracket with the use of a hydraulic press and suitable pressing tools;
- Apply the grease provided to the outside surface and to the bore of the bush, and push it into the bracket with the large flange towards the control arm, see Figure 01;
- Apply grease to the outside surface of the tube and, with reference to the diagrams and the settings required, align the crush tube with the bracket so that the offset bore of the tube is positioned to give the desired result, and then push it into the bush;
- Refit the control arm to the vehicle and tighten all bolts to manufacturer's torque settings with the vehicle at ride height;
- Carry out a wheel alignment.

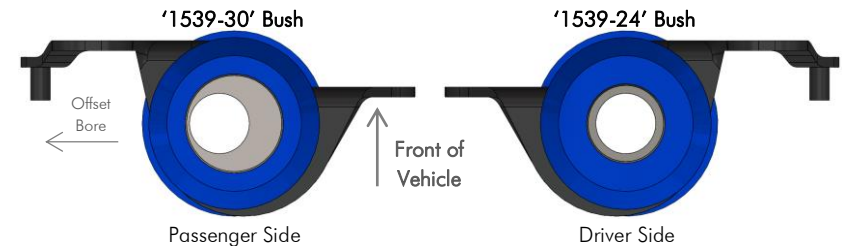
Note: Polyurethane bushings must be fitted to both sides of the vehicle. This kit should be installed by a Qualified Motor Mechanic.

As viewed from the top of the control arm.

Kit #1539K – Standard Replacement
No caster change



Kit #1540K – Single Offset
Passenger side caster increase



Kit #1541K – Performance Setting
Driver and Passenger side caster increase

