

# Fitting Instructions #5219IS

## Mitsubishi Triton

### Front Control Arm Upper Bushing

**Note:** Polyurethane bushings must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
- With the vehicle on jack stands, remove the upper control arms;
- Remove the original bushes including the steel shell;
- Apply the grease supplied to the upper arm housing and the outside surface of the bush;
- Using the appropriate pressing tools support the control arm and press in the new '5219' bushes. Note the shell side of the bush is the last part to be pressed in the control arm housing, Figure 01;

**Note:** use a flat plate to cover all surface of the end of the bush to press the shell in the housing.

- Apply the grease supplied to the bore of the bush and the outside surface of the steel crush tubes, then push the crush tubes in the bush;
- Refit the control arms to the car and tighten the bolts to manufacture's torque settings;
- Re-assembly the rest of the car and carry out a wheel alignment.

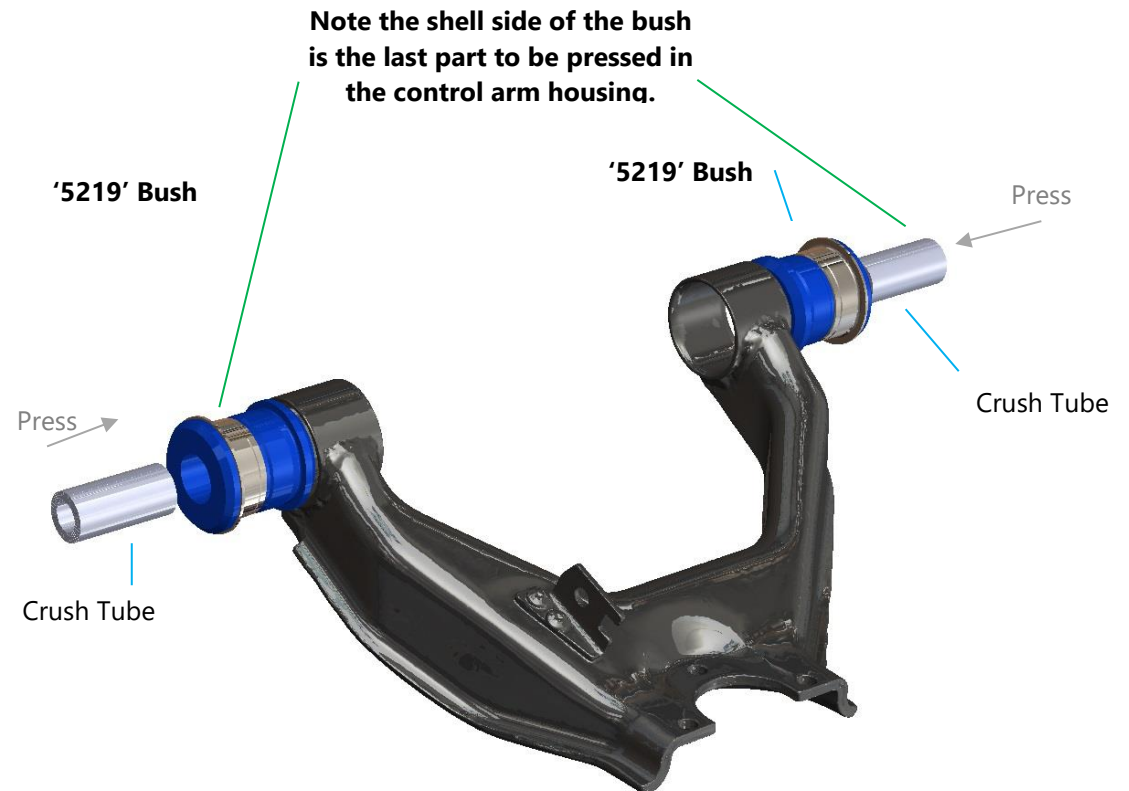


Figure 01 – RHS Front Upper Control Arm Shown Top View