

Fitting Instructions #3320IS

Nissan Skyline, 350Z, Infiniti G

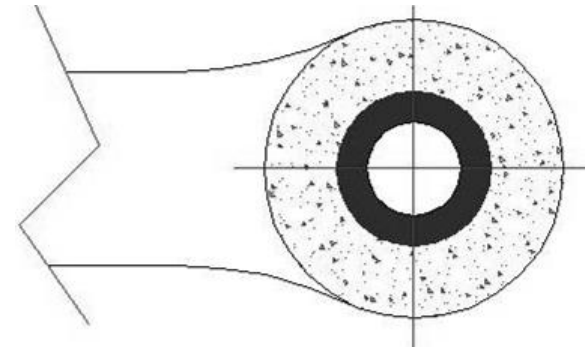
Rear Control Arm Lower Inner Rear Bushing

- Jack vehicle up and put on stands/hoist, remove rear wheels and the two rear lower control arms;
- Use a hydraulic press to remove the metal shell bushes;
- Fit the new SuperPro bush to the rear control arm inner rear bush housing;
- Use the grease supplied to lubricate the inside of the polyurethane bush and the outside of the metal offset crush tube. Fit the crush tube into the bush bore with reference to the diagram;

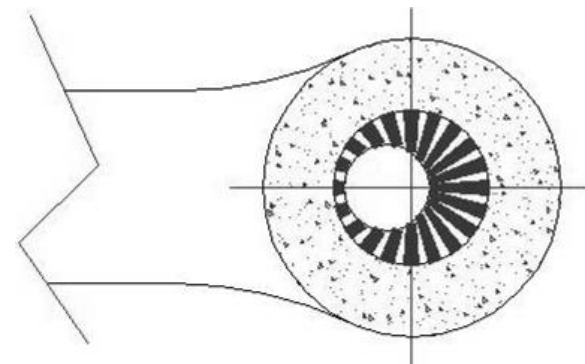
SPF3321K kit: The bush marked '3320' has a concentric hole and the offset is in the crush tube. Fit the offset crush tube with reference to the diagram (to bring the toe in back to a more favourable setting). Also, make sure the offset crush tubes in the rear arm do not spin when adjusting the wheel alignment.

- When installing the rear control arm, make sure you tighten the arm with the offset at 90 degrees to the bracket to maximize the offset. Also, set the cam bolt to full positive, then lower arm and install spring;
- Refit all other arms and carry out a wheel alignment.

Left Hand Side Shown



SPF3320K - Standard Replacement



SPF3321K - Camber decrease
Toe in decrease