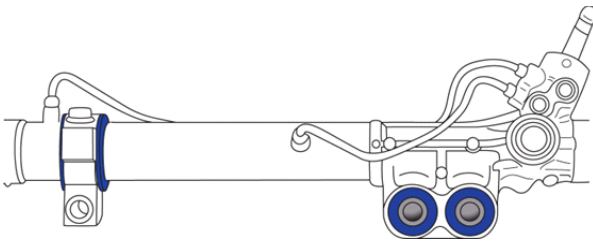


Instructions Steering Rack - Mount Bushings



Note: These components must be fitted by a qualified person only, as per the manufacturers' service manual. Also, all relevant safety procedures are followed in addition to the following. Photos are an indication and may vary slightly in appearance from the actual product.



Application - Nissan Navara/Frontier
- 2005 - on

Always refer complete catalogue listing

Contents - 4x bushing 3028
- 1x bushing 4660
- 2x steel tubes 25.4x16.3x51mm
- Grease

- Raise vehicle evenly and safely support.

Note - all bushings can be replaced while Rack is in vehicle.

- Un-bolt the steering rack, cross member and rear engine mount bolts. Disconnect ball joints and remove cross member + front swaybar.

Note - the OE bushings are rubber only (no steel outer shell) - they will pop out with ease.

- Using suitable washers, nuts, receiver and threaded rod extract the OE bushes from the rack. These are rubber encapsulated and are easily removed;

- Once bushings are removed, use emery paper, then a rag to clean aluminium housing with of any dirt or oil.

Refer page 2 -



Instructions Steering Rack - Mount Bushings



- After removal of rubber bushings, place supplied 4x bushings 3028 in aluminium housing.
- Use small amount of supplied grease in bushing 3028 bore and bushing face.
- Push in supplied steel tubes.



Important - re-use the OE steel plate.

Refer LH image



- Place bushing 4660 in position as per LH image. No grease required here.
- Re-assemble vehicle, tighten all bolts as per OE manufacturer spec.
- Road test vehicle.
- A wheel alignment is suggested.
- Re-check all bolts after 500kms

