# Fitting Instructions #5211IS



Jeep Grand Cherokee WK2

## Rear Lower Tension Link Control Arm Eye Inner Bushing Kit

Note: This instruction sheets is a suggested method of replacing the rear lower camber link control arm inner bushes. This kit will replace both left and right tension link control arms.

### Contents:

- o SPF5211 x 2
- o SPF5211T x 2

### Preparation:

- Raise vehicle with a hoist for ease of installation; otherwise approved floor stands can be used.
- o Remove exhaust system up to engine header pipes.
- o Remove lower shock mount bolt. (Figure 01)



Figure 01 – Left Rear Lower Wishbone Control Arm

Place adjustable stand beneath cradle and loosen cradle bolts to allow cradle to drop down.
(See Figure 02)



Figure 02 – Cradle Bolts to be loosened.

Remove cradle bolts gradually each side to loosen the coil springs.

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 Undo tension link bolts to free control arm paying attention to the orientation of the arm and location of the tapered crush tubes. (See Figure 03.)



 Remove old bushes with appropriate tools ensuring bores are not damaged in the process. (e.g. reciprocating saw or booker-rod setup or pressing tools)

#### Installation:

- o Ensure the mounting bores are clean of debris and burrs.
- Press new SuperPro Control Arm Bushes into their respective eyes ensuring that the exterior steel shell sits flush with the surrounding bore. (SPF3805 + SPF5211) (See Figure 04)

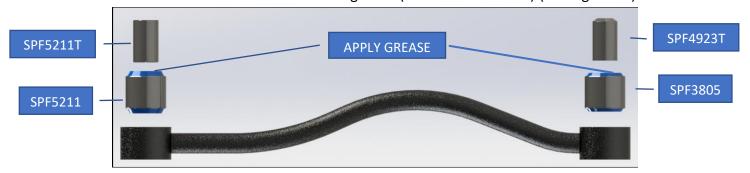


Figure 04– Right Tension Link Arm Assembly.

Note: please pay attention that SPF3805 bush is pressed into the eye which requires the tapered crush tube to be subsequently pushed into.

 Apply supplied grease evenly to internal face of supplied bushes and push the supplied crush tubes into the respective installed bushings. (See Figure 04)

### Reassembly:

- o Re-install tension link arms into vehicle, tighten bolts and re-attach wiring system.
- o Place coil spring appropriately and raise cradle back into position.
- Fasten cradle bolts and re-torque all nuts to manufacturer's specifications. (100Nm for the Nut)
- Retighten all bolts after 1000km.