

Fitting Instructions #5211IS

Jeep Grand Cherokee WK2

Rear Lower Tension Link Control Arm Eye Inner Bushing Kit

Note: This instruction sheets is a suggested method of replacing the rear lower camber link control arm inner bushes. This kit will replace both left and right tension link control arms.

Contents:

- SPF5211 x 2
- SPF5211T x 2

Preparation:

- Raise vehicle with a hoist for ease of installation; otherwise approved floor stands can be used.
- Remove exhaust system up to engine header pipes.
- Remove lower shock mount bolt. (Figure 01)



Figure 01 – Left Rear Lower Wishbone Control Arm

- Place adjustable stand beneath cradle and loosen cradle bolts to allow cradle to drop down. (See Figure 02)



Figure 02 – Cradle Bolts to be loosened.

- Remove cradle bolts gradually each side to loosen the coil springs.

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- Undo tension link bolts to free control arm paying attention to the orientation of the arm and location of the tapered crush tubes. (See Figure 03.)



- Remove old bushes with appropriate tools ensuring bores are not damaged in the process. (e.g. reciprocating saw or booker-rod setup or pressing tools)

Installation:

- Ensure the mounting bores are clean of debris and burrs.
- Press new SuperPro Control Arm Bushes into their respective eyes ensuring that the exterior steel shell sits flush with the surrounding bore. (SPF3805 + SPF5211) (See Figure 04)



Figure 04– Right Tension Link Arm Assembly.

Note: please pay attention that SPF3805 bush is pressed into the eye which requires the tapered crush tube to be subsequently pushed into.

- Apply supplied grease evenly to internal face of supplied bushes and push the supplied crush tubes into the respective installed bushings. (See Figure 04)

Reassembly:

- Re-install tension link arms into vehicle, tighten bolts and re-attach wiring system.
- Place coil spring appropriately and raise cradle back into position.
- Fasten cradle bolts and re-torque all nuts to manufacturer's specifications. (100Nm for the Nut)
- Retighten all bolts after 1000km.