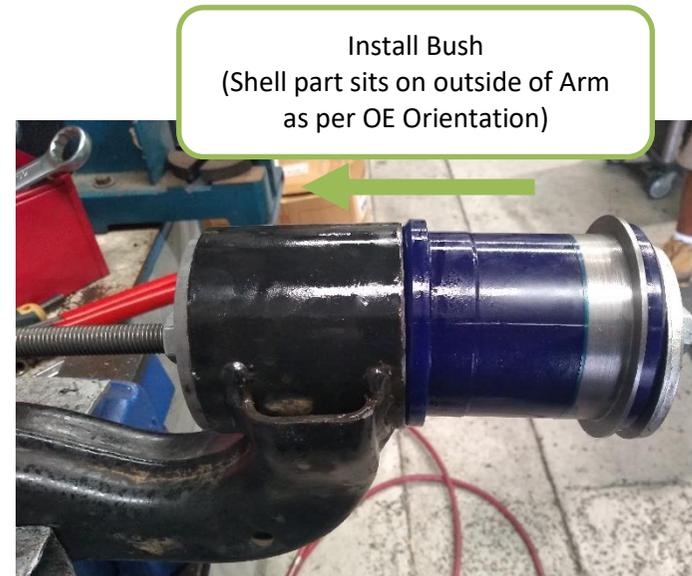
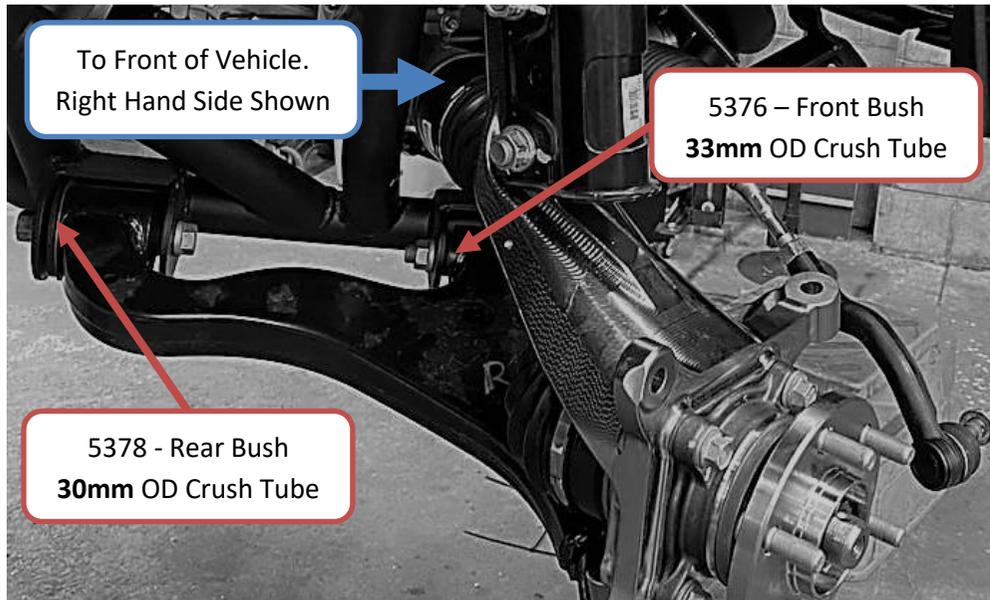


## Fitting Instructions #5376IS

### Toyota HiAce 300 Series

#### Front Control Arm Lower-Inner Bushing



**Note:** Polyurethane bushes must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings.
- Jack the vehicle up and support on jack stands, then remove the front lower control arms.
- Remove original bushings including the shell from the housing with the use of an air chisel, a hydraulic press and suitable pressing tools.
- Alternatively, you may remove the original bushings by burning the rubber bushing and cutting the shell out. Care must be taken to not damage the housing while performing the cut.
- Clean housing areas and press the new SuperPro polyurethane shell part bush into the housing.
- Lubricate the outside of the steel crush tube and the bore of the bush, then push the steel crush tube into the bush.
- Refit the front lower control arm to the vehicle. Tighten all bolts to manufacture's torque settings and carry out a wheel alignment.