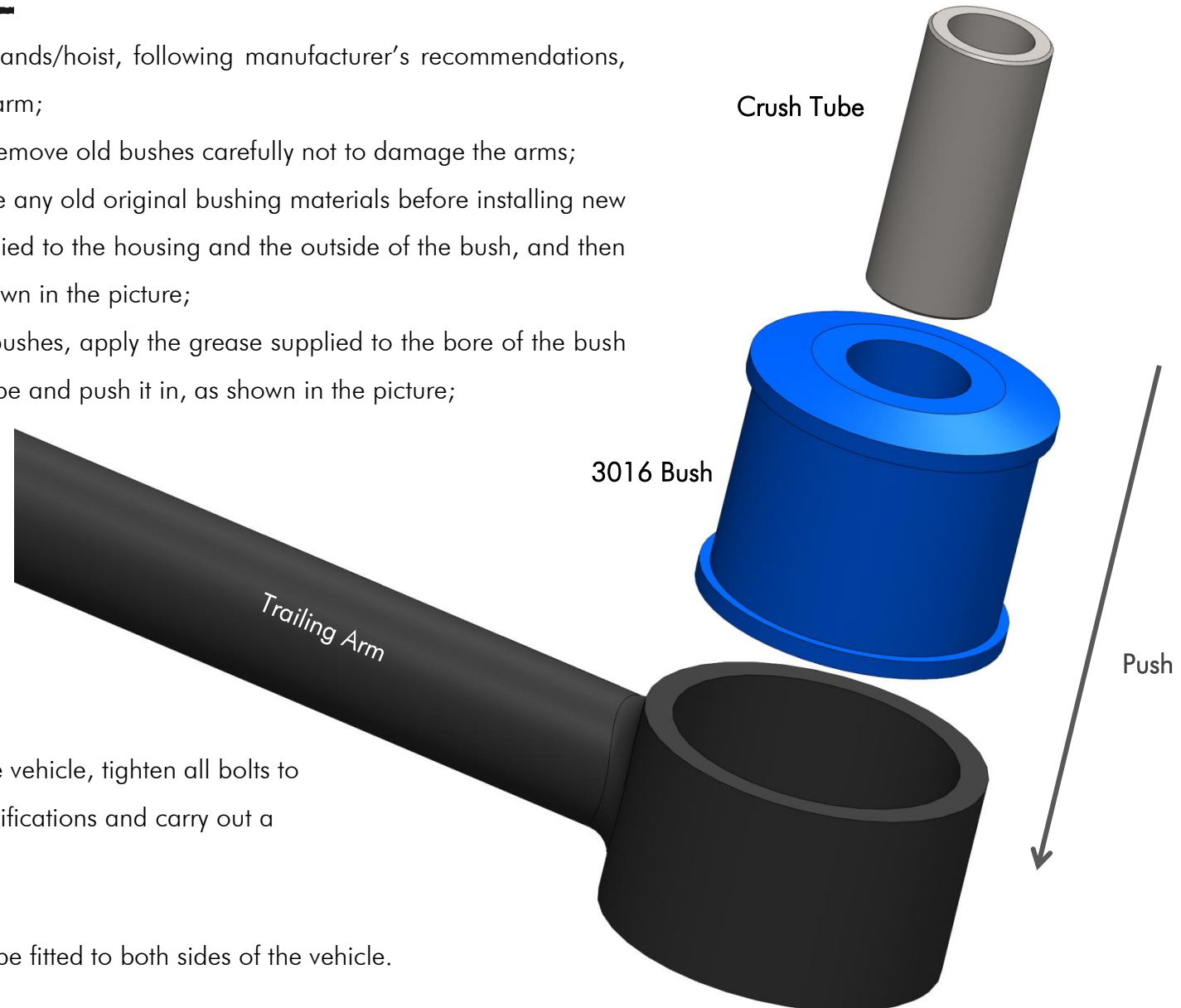


Fitting Instructions #3016IS

Lexus LS400 / Toyota Cressida, Soarer Z3

Rear Trailing Arm Lower Front Bushing

- Jack vehicle up and put on stands/hoist, following manufacturer's recommendations, remove the rear lower trailing arm;
- Using suitable pressing tools, remove old bushes carefully not to damage the arms;
- Clean housing areas to remove any old original bushing materials before installing new bushes. Apply the grease supplied to the housing and the outside of the bush, and then push the new bushes in, as shown in the picture;
- To fit the crush tubes into the bushes, apply the grease supplied to the bore of the bush and the outside of the crush tube and push it in, as shown in the picture;



- Refit the rear trailing arm to the vehicle, tighten all bolts to the manufacturer's torque specifications and carry out a wheel alignment.

Note: Polyurethane bushings must be fitted to both sides of the vehicle.