

Fitting Instructions #ALOY0046MIS

BMW E46 M3

Front Control Arm Lower Complete Replacement

Note: Control Arm must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
- Jack the vehicle up and support on jack stands or place vehicle on hoist;
- Remove the factory control arms from the vehicle;
- Press the bush '4706A' against the new ALOY0046 control arm peg, see Figure 01;
- Install the new ALOY0046 control arm to the vehicle, fit the '4706A' bush (already installed onto the arm peg) into the bracket bush '4348' or '4349' (depending on the kit you have purchased), and then the new bracket to the body of the car, see Figure 01;
- Apply same procedure to the other side;
- Tighten all bolts to manufacture's torque setting and carry out wheel alignment.

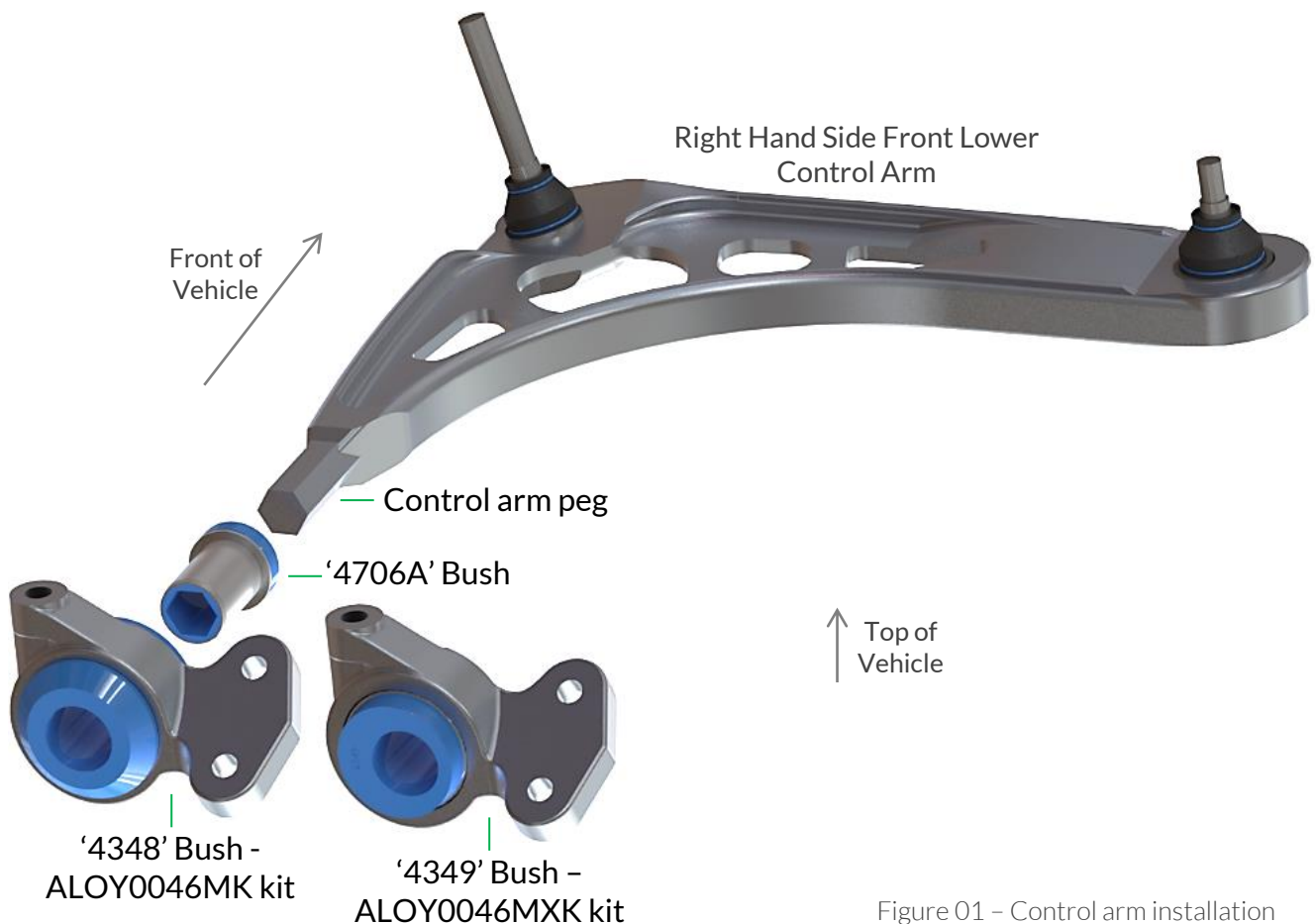


Figure 01 - Control arm installation