

Fitting Instructions #4384IS

Lexus IS200

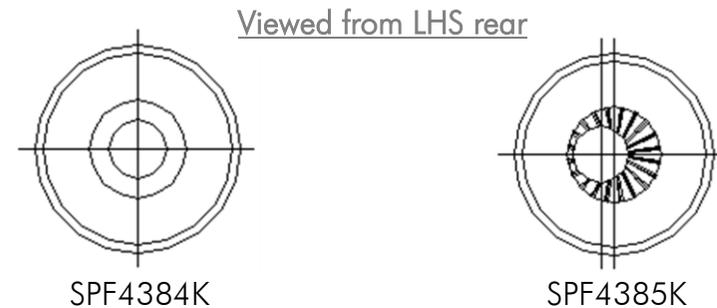
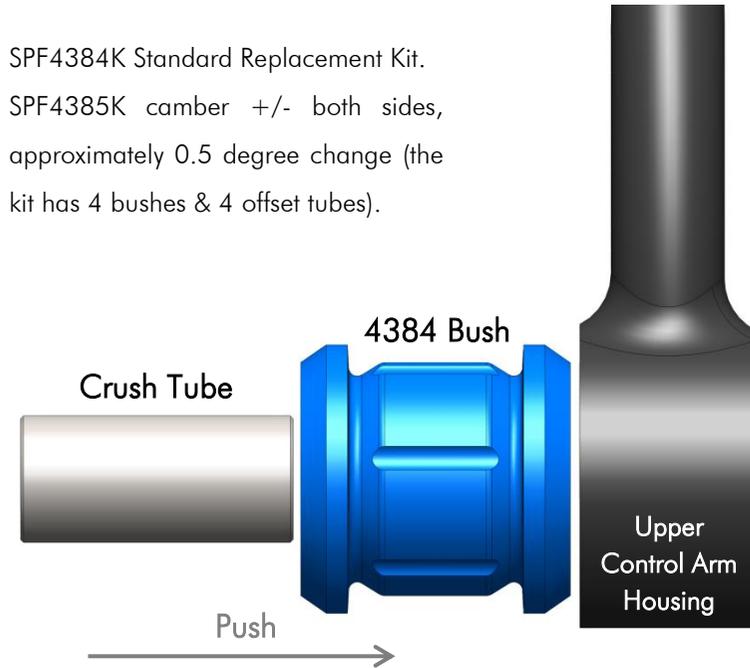
Front Upper Control Arm Inner Bushes



Note: Polyurethane bushings must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
- Jack the vehicle up and support on jack stands/hoist;
- Remove the lower control arms;
- Remove original shell parts from the housing with the use of a hydraulic press and suitable pressing tools;
- Using the grease supplied, lubricate the housing and outside diameter of the new bushes and push them into the upper control arm housings;
- Generously lubricate the outside of the steel tubes and inside of the bushes, then push the steel crush tubes into the bushes;
- Refit the control arm to the vehicle. Tighten all bolts to manufactures torque settings;
- Carry out wheel alignment.

- SPF4384K Standard Replacement Kit.
- SPF4385K camber +/- both sides, approximately 0.5 degree change (the kit has 4 bushes & 4 offset tubes).



Full Negative Shown