

# Fitting Instructions #3897IS

Volvo 240, 260

## Rear Trailing Arm Rear Bushing



Note: Polyurethane Bushings must be fitted to both sides of the vehicle.

Original steel shell must be removed:

1. Wheel-align the vehicle before the job is started and note settings;
2. With the vehicle on jack stands, remove the rear trailing arms and then, remove the rear O.E bushing including the steel shell from the rear differential;
3. Clean housing areas to remove any old original bushing materials and then, press the new supplied shell into the housing;
4. Using grease supplied, grease the inside of the new shell, grease bushes and install as indicated in the above diagram;

**Note:** chamfered bush 1312 must be installed from the "Road Wheel" side of the shell.

5. Grease inside of the installed bushes, grease tube supplied and install the bushing.
6. Re-assembly the rest of the car. Carry out a wheel alignment

