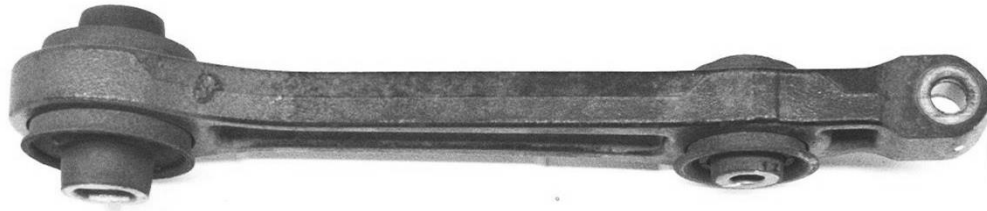


Fitting Instructions #3052IS

Chrysler 300C

Front Lower Control Arm Inner Bushing



Note: Polyurethane bushings must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
- With the vehicle on jack stands/hoist, remove the wheels and remove the control arms, the swaybar will have to be lowered to gain access to the bolts. Make sure you take note as to what position the control arms bolts were in before you remove them as the tube is slotted and can be in 3 different positions;
- Because the shell is not centered it is recommended you mark the side of the arm that has the flange of the shell on it. Use a hydraulic press to remove the O.E. bush;
- Use a pen or similar to mark 9-9.5mm from the base of the metal shell on the new bush marked '3048'. Push in the new bush with the 9mm protruding from the flanged side of the arm previously marked (facing the rear of the car);
- Using the grease supplied lubricate the bore of the bush and the outside of the crush tube, then push the crush tube into the bush to gain the desired result;
- Refit the control arm to the vehicle, tighten all bolts using manufactures torque settings and carry out a wheel alignment.

