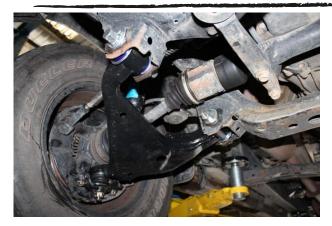
Fitting Instructions #TRC471IS

Toyota Hilux KUN26 Adjustable Camber Lower Control Arm





As viewed from the rear of Right Hand Side	
TRC471K - Standard	TRC472K - Negative Camber
	Increased for Raised Vehicles
	Gives 0.6 degree camber change
	Gives 0.6 degree camber change with maximum offset

NOTE: These components must be fitted by qualified persons only, to factory specifications, as per factory service manual.

- 1. Before beginning any alignment work, always check for loose or worn parts, proper tyre pressures, and odd tyre wear patterns. Replace any loose or worn parts before setting alignment;
- 2. Raise vehicle by the chassis and support with jack stands. Remove front tyre and wheel assemblies;
- 3. Remove the factory front lower control arms and clean the chassis area.
- 4. Install the control arms to the vehicle;







- 5. Use the supplied camber pins, shank coated with anti-seize, to tighten the arm onto the chassis (see camber bolt diagram for correct installation) but reuse the factory bolt for the ball joint bracket;
- 6. Re-install the tyre and wheel assembly. Lower the vehicle and take alignment readings. Adjust the camber pins to achieve the desired setting;
- 7. When final caster/camber settings are achieved, torque the camber pins assembly to 140 Nm and road test the vehicle.

