

# Fitting Instructions #2987IS

## Toyota LandCruiser 100 Series

### Front Power Steering Rack Bushes All



- The O.E. bushes can be removed without the rack having to be removed;
- Disconnect the battery;
- Jack/hoist the vehicle up and support on jack stands, remove the bash tray and wheels;
- Remove the 2 mounting bolts for the rack and remove the power steering hose clamps;
- Using a small cold chisel and hammer lever up the bottom bush flange alternating from one side to the adjacent;
- Once the flange is raised increase the chisel size and work the bush out (leave a chisel in one side as you work out the other side to keep even pressure). Repeat for the other side (this method can be used to remove both of the passenger side bushes and the bottom driver's side bush but the top drivers side bush is difficult to get to therefore an air chisel or similar is need to remove the bush);
- Now that both bottom bushes are removed use an air chisel to remove the top bushes;
- Using emery tape clean any bur marks. Wipe clean with a rag and apply the white grease to the new bushes, crush tubes and the rack;
- Push in the new bushes with the flats running parallel to the rack (same as O.E.) and using multi grips or similar push in the metal crush tube;
- The O.E. washers must be thrown away and replaced with the washer in this kit. Refit all mounting bolts and hose clamps using manufactures torque settings;
- Refit bash tray, wheels and the battery.

