

# Fitting Instructions #4489IS

Volvo S60 / V70

## Front and Rear Engine Steady Bushing



- o Remove the front engine steady from the car;
- o Remove the original bushes from the engine steady and clean the housing, removing any left material in it;
- o Apply the supplied grease to the inner diameter surface of the engine steady housing, to the outer and inner diameter surface of the '4489' and '4490' bushes, then install the bushes into the housing, Figures 01 and 02;
- o Apply grease to the outside surface of the tube and push it into the bushes' bore, as it is shown in the figures;
- o Refit the engine steady to the car and tighten all the bolts to the manufacturer's torque settings.

