

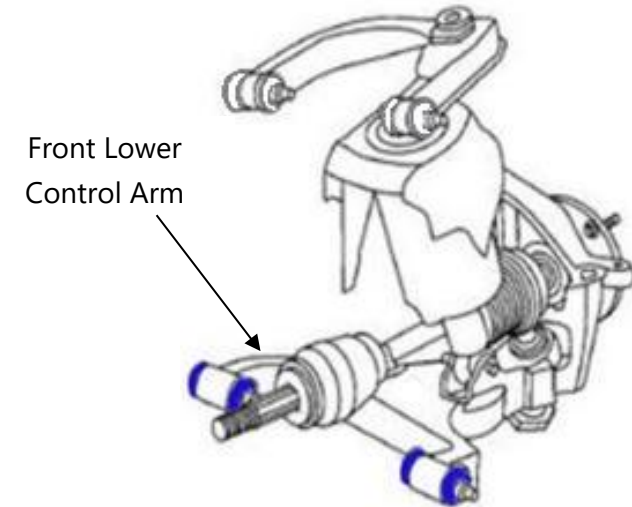
Fitting Instructions #5249IS

Holden Colorado RG / Isuzu D-Max LS, SX, EX

Front Lower Control Arm, Inner Bushing (Offset)

Note: Polyurethane bushes must be fitted to both sides of the vehicle.

- Jack the vehicle up and support on stands/hoist and then, remove the front lower control arms from the vehicle.
- Remove original bushes including the shell from the front lower control arms with the use of an air chisel and suitable pressing tools. Alternatively, use an Oxy-acetylene torch to remove the rubber and then, cut the factory shell and chisel it out.
- Clean housing areas to remove any old original bushing materials. Then, press the new polyurethane steel shell bushes into the front lower control arm with reference to the table below to achieve castor increase and more negative camber.
- Using the grease supplied, generously lubricate the outside of the steel crush tube, the bore of the new bush and then, push the crush tube in.
- Refit the front lower control arms and tighten all bolts to manufacturers torque settings.
- Carry out a wheel alignment and check new settings.
- Recheck all bolts after 100kms.



<u>View from Rear of RHS</u>	
Front Bush	Rear Bush
