

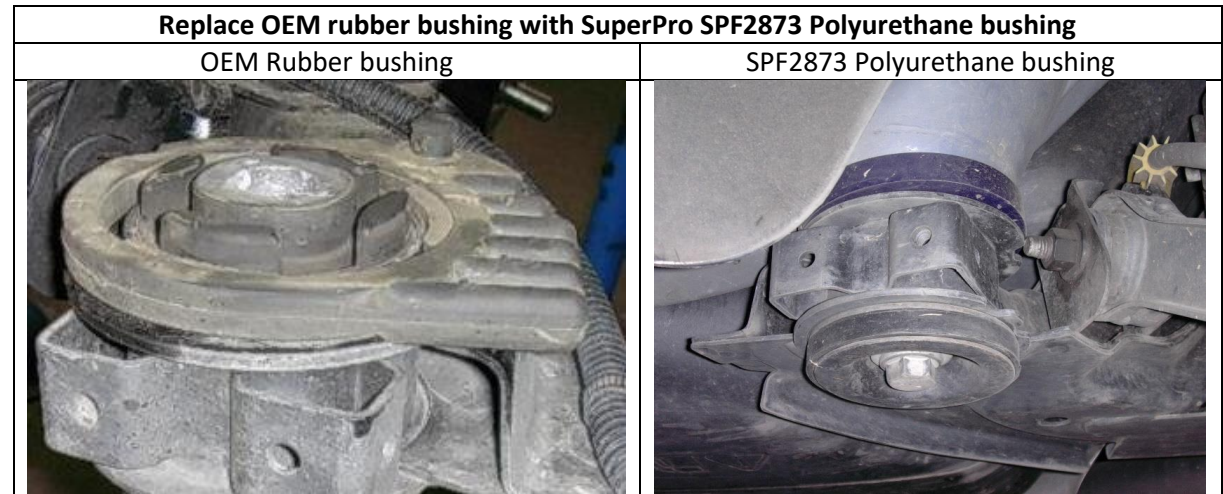
Fitting Instructions #2873IS

Holden Commodore VE

Rear Sub Frame Void Fillers

Note:

- SPF2873 Replaces the OEM outer rubber support shown.
- Only fits the front position of the subframe (both left and right)
- Can be used with SPF2871 (Replacement diff bush)
- Can be used with SPF2872 (Void Filler) if OEM diff bush is retained



- Support vehicle on jack stands / hoist;
- Remove one of the front sub frame bolts and loosen off the other side.
- Use a pry bar or similar to lever on the sub frame (making sure not to damage any wires or brake and fuel lines), Remove the OE rubber bush and replace it with SPF2873. It will look like the photo shown.
- Refit the sub frame bolt loosely and repeat for the other side;
- Tighten all bolts using manufactures torque settings and carry out a wheel alignment.
- Recheck all bolts after 1 month or 1000km