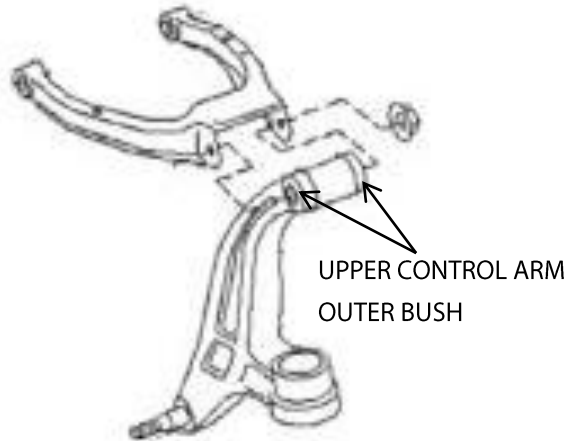


# Fitting Instructions #3610IS

## Nissan Skyline GTR R33

### Front Upper Control Arm Outer Bushing

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The camber can be adjusted depending on the kit you have purchased. Check on initial wheel alignment spec to see what setting is required.

- SPF3610K – standard replacement kit.
- SPF1811K – camber +/- both sides, approx. 0.5 to 1 degree change.

**Note:** Polyurethane bushings must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
- With the vehicle on jack stands, remove the front wheels and remove the front stub;
- Remove the original bushes including the steel shell;  
**Note:** the factory bush is a 2 piece bush and can be removed with an air chisel. Care must be taken to not damage the housing.
- Generally clean up the burrs on the housing to allow the parts to mate up easily;
- Generously grease up the body of the polyurethane bushes and push them into the housing.
- Fully grease the bore of the bush and the outside of the tube, then, push the tube into the bush. If a camber correction kit is purchased, use the supplied bolts, nuts and washers;
- For a standard kit, re-use the factory bolts and nuts.
- Refit the front stub and wheels back to the vehicle and proceed straight to wheel alignment;  
**Note:** Wheel Align by turning the long bolt clockwise to obtain desired alignment settings. Short bolt and nut must be loosened while adjusting (Take care approaching alignment settings, as adjustment is only effective in a clockwise direction
- When desired settings are achieved, tighten short bolt first followed by locknut (tighten to original manufacturers torque specifications).