

# Fitting Instructions #5347IS

Landrover Range Rover L105, Range Rover Sport L494

## Control Arm Lower-Inner Bush (Front)

**Note:** Polyurethane bushes must be fitted to both sides of the vehicle.

- Jack the vehicle up and support on stands/hoist and then, remove the front lower control arms from the vehicle.
- Remove original bushes including the shell from the housing with the use of a hydraulic press and suitable pressing tools.
- Clean housing areas to remove any old original bushing materials. Then, install the new polyurethane steel shell bush marked '5347' into the housing. Ensure the bushes are installed central in the arm (equal both sides).
- Using the grease supplied, generously lubricate the outside of the steel crush tube, the bore of the new bush and then, push the crush tube in.
- Refit the front lower control arms to the vehicle and tighten all bolts to manufacturers torque settings.
- Wheel align the vehicle and check new settings. Re-check all bolts after 100kms.

Left Hand Side Shown

