

Fitting Instructions #2152IS

Lancia Beta

Steering Rack & Pinion Bushing



Please Note: The original mounting hardware must be retained when fitting this kit.

- Remove the tie-rods from the vehicle;
- Press out the centre crush tubes from the tie-rods, clean the tubes to bare metal using a wire buff and or emery cloth. These will be re-used;
- Press out the old rubber bushings and clean any remaining material from the tie-rod eyes. Do not remove the outer shell from the eye (The outer shell has a centre rib that locates into the groove on the new bushing);
- Using the grease supplied, lubricate the eyes and press the new bushings into place. Then grease the bore of the bushings and the outside of the tubes. Press the tubes into bushings to complete the operation;
- The tie-rods can now be re-fitted to the vehicle. A wheel alignment is essential after performing this operation.