

Fitting Instructions #2913IS

Volvo S60, V70, V70XC

Front Lower Control Arm Inner Front Bushes



- Support vehicle on jack stands/ hoist, remove front wheels and remove lower control arms;
- Using appropriate press tools figure1, press out the original bush, press bush out towards the top as there is no flat surface on the inner edge of the arm to press on. Refer to Figure2;
- Once the O.E. bush is removed press SPF2913 bush in from the bottom, you can press directly on the bush and use a flat disc on the outer/top part of the arm, this will give you a surface to press on;
- When the bush is flush with the top/outer edge of the arm apply the white grease supplied to both the metal pin and the bore of the bush and push in the pin with an arbour press or similar;
- Refit arms to the vehicle and carry out a wheel alignment. Note, manufactures torque specifications should be used on all bolts.

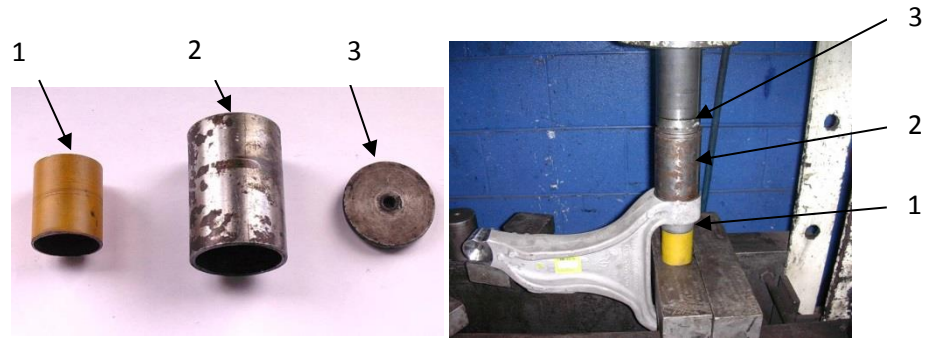


Figure 1

Figure 2

SPF2913K Replaces O.E. Part 9443882 and contains:

- 2 x SPF2913 bushes.
- 2 x SPF2913T solid metal stepped pins.

Fulcrum recommends you fit SPF2910K to the front lower control arm, inner rear position, in conjunction with this kit to improve the balance of your car.

Pressing Tool Description:

1. Metal tube outside diameter 47.5mm, length minimum 42mm (arm diameter is 68mm and pin protrudes approx 36mm from bush);
2. Metal tube heavy wall minimum inside diameter 49 mm, length minimum 93mm;
3. Flat metal disc – diameter large enough to sit on 2.