

Fitting Instructions #4952IS

GOLF Mk V,VI

Front Lower Control Arm Inner Rear Bush Bracket Kit

Note: Superpro bushes must be fitted to both sides of the vehicle.

- Wheel align the vehicle before the job is started and note settings
- The arms do not have to be removed completely to remove the rear brackets
- Raise vehicle on hoist or jack and use suitable axle stands to support vehicle
- Remove the Front lower control arm front bolt along with the rear Bracket bolts and lower arm leaving the ball joint connected. See Fig1 and 2
- Use a bearing puller or similar to remove the bush from the hexagonal peg of the control arm, note the crush tube is a heavy durometer rubber material and slides off with little force. See Fig 3
- Push insert marked 3271A onto the hexagonal peg of the arm
- **Important this insert needs to be installed onto the arm dry (no grease)** ensure it bottoms out on the arm and the flange is towards the front of the car See Fig 4
- Lubricate the centre of the new bush / bracket and slide onto the control arm peg
- Repeat for the other side refit bolts making sure to tension all bolts with the vehicle sitting at ride height. See table for torque settings.
- **Important Wheel align vehicle and check all Bolts at 1000km**



Fig 1 Remove Front lower control arm bolts and Rear bracket bolts

Front lower Control arm Torque Setting table

Front lower control arm front bolt – M12 70Nm + half turn

Rear Bracket outer bolt – M12 70Nm + quarter turn

Rear Bracket inboard bolts – M10 50Nm + quarter turn

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Fig 2 – Arm in lowered position note ball joint still attached (Left Hand Shown)



Fig 3 – Extract bush / bracket off arm using bearing puller or similar

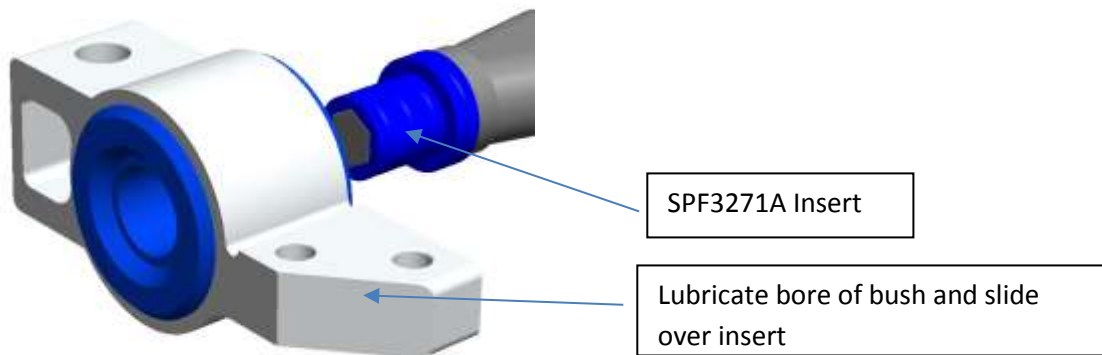


Fig 4 – Push insert onto arm making sure it bottoms out on the peg of the arm (Left Hand Shown)