

# Fitting Instructions #5723IS

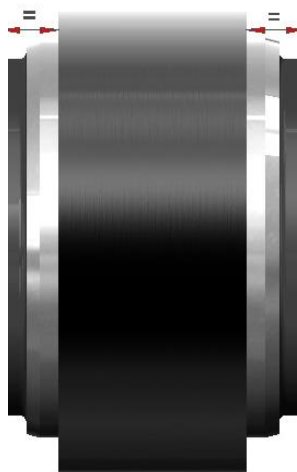
Honda Accord Euro 2003-2008 - CL, CM

## Rear Trailing Arm Upper/Lower Inner Bush Kit

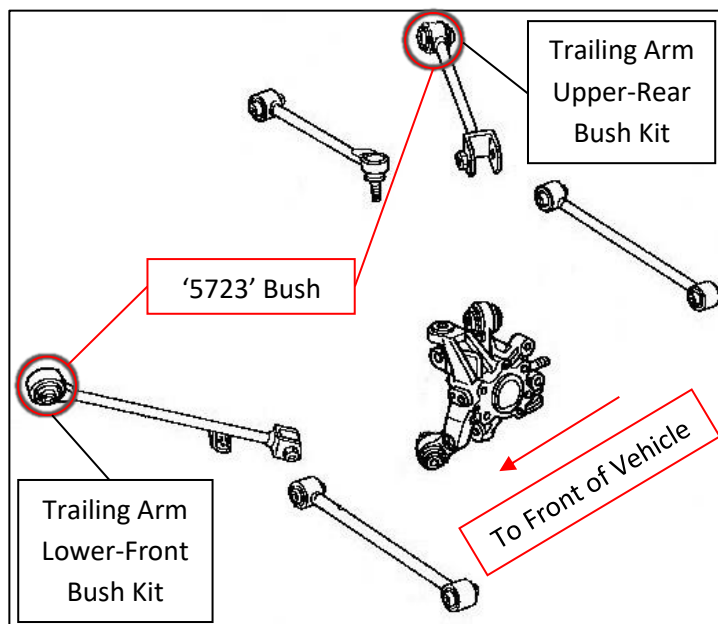


**Note:** Polyurethane bushings must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
- With the vehicle on jack stands/hoist, remove rear wheels and the trailing arms you are replacing;
- With the use of a hydraulic press and suitable pressing tool, remove the factory bushes including the steel shell;
- Clean housing areas to remove any old original bushing materials;
- Use appropriate pressing tools to support the trailing arm and press the new bushes in. **Note:** install the bush centre to the housing (refer figure 1 below);
- Apply the grease supplied to the bore of the bush and the outside of the steel crush tubes, then press the crush tube into the bush;
- Refit the rear trailing arms to the vehicle and tighten the bolts;
- Ensure that all fasteners are torque to manufacturer's specification and carry out a wheel alignment.



**Figure 1:** Bush positioning in housing



**Figure 2:** Rear Suspension Arrangement

KIT CONTENT			
KIT No.	PART No.	DESCRIPTION	QTY.
SPF5723K	SPF5723	BUSHES BONDED	2
	SPF1948T	CRUSH TUBE (24 X 12.3 X 45)	2