

Fitting Instructions #2308AIS

Honda

Front Lower Control Arm Caster Increase Kit

- This kit replaces the bushes in both the front and rear positions. They must be replaced as a pair to give an effective increase in caster.
- With the control arm removed from the vehicle, the original bushes including their metal outer housings can be removed using a hydraulic press and the appropriate jigs.
- Using the grease supplied, lubricate all metal faces that contact the polyurethane bushes.
- Assemble the rear bush making sure that they are positioned as indicated in the diagram below.
- Using the templates supplied (#2308B IS), mark the control arm with a centre-punch, this will aid in the correct orientation of the front bush. Position the front bush "2308" with the eccentric hole toward the punched mark. The bush can now be pressed into place. For ease of fitment to the vehicle, check with a rule that the dimension as shown below is 354mm (From the front face of the rear bush to the centre of the front bush). The crush tube and spacer washers can now be assembled as shown in the sectioned drawing below.

