

Install Guide

Front Lower Control Arm Bushes

Toyota Landcruiser Prado 250



Note: These components must be fitted by a qualified person only, as per the manufacturers' service manual. Also, all relevant safety procedures are followed in addition to the following. Photos are an indication and may vary slightly in appearance from the actual product.

Kit Contents:

- 2 x Front Position Bushing 20254Z
- 2 x Front Position Tube 27x18.5x84.5
- 2 x Rear Position Bushing 20271Z
- 2 x Rear Position Tube 27x18.5x86.7
- 4 x 60mm OD Knurled Washers

1. Raise and support vehicle using stands/hoist.
2. Remove the front lower control arms from the vehicle.
3. Using press and suitable press tools remove factory rubber bushing including the shell. Clean the housing and remove any remaining bush material from the arm.
4. Using appropriate press tools, press in the new polyurethane bushes. The bushes must be pressed in with the shell side of the bushing facing outwards. Push bush in until the metal flange contacts the arm.



Right hand arm shown (washers on rear bush not shown)

5. Apply grease liberally to the tube and the inside of the bush and press the tube into the bush ensuring the stepped part of the tube is equal on both sides of the bush. Remove the excess grease from the tube and press the washers on both sides of the bushes.
6. Reinstall control arms to vehicle. Ensure all fasteners are torqued to manufacturers specification and carry out wheel alignment.