

Fitting Instructions #2128IS

Land Rover Discovery

Radius Arm To Chassis Mount Bushing



Remove radius arms from vehicle, and press out Original Equipment (OE) bushes from the radius arm to chassis position.

Photo 1 – The kit contains two bushes, two steel crush tubes and two washers. The bushes have stamped on one face “INNER – WASHER THIS SIDE”.

Photo 2 – Using the grease supplied, lubricate all places where the bush makes contact with a metal surface.

These are:

- The housing in the radius arm;
- The outside of the steel crush tube;
- The inside, outside and both faces of the bush;
- The flange on the outer side of the chassis rail;
- One side of the provided washer.



Push the new bush into the housing, keeping in mind that the washer side must be oriented towards the chassis rail. The crush tube is then inserted into the bush.

Photo 3 – The washer must be used between the inner face of the bush and the spigot on the chassis rail. This ensures the arm does not drift sideways over the mounting spigot.

The arms are now ready to be reassembled into the vehicle.

Note:

A thick smear of grease will help hold the washer on the bush as the arm is assembled in the vehicle

