

Fitting Instructions #3848IS

Holden Barina TK, XC

Front Control Arm Lower Front Bushing

Top View – Left Hand Side
Control Arm

Front Bush
✓ SPF3848K



Figure 01 – Front Lower Control Arm

Note: Polyurethane bushes must be fitted to both sides of the vehicle.

- Wheel align the vehicle before the job is started and note the settings;
- Following manufacturer's recommendations, remove the front lower control arms from the vehicle;
- Remove original bushings with the shell from the control arms with the use of a hydraulic press and suitable pressing tools;
- Clean housing areas to remove any old original bushing materials before installing new bushes;
- Apply the grease supplied to the bore of the new polyurethane bushes and the outside of the steel crush tube. Then, press the crush tube into the bushes, Figure 02;

- Lubricate the side faces of the new bushings and the areas on the chassis that contact the new bushings and refit the front lower control arm;
- Tighten all fasteners to manufacturer's specifications and get the vehicle wheel aligned.

Top View – Left Hand Side Control Arm

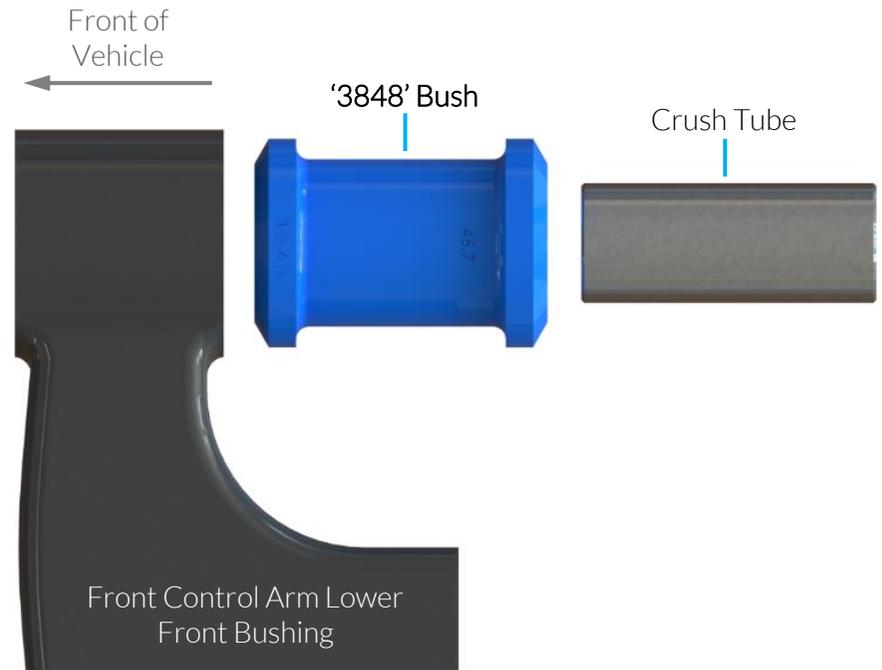


Figure 02 – Front Control Arm Lower Front Bush Installation