- Remove the bracket from the vehicle;
- Hold the aluminium bracket in a vice, take care not to damage the bracket. Using a flat blade screwdriver pry between the bracket and the original bushing to remove the outer support bracket from the centre of the original bushing;
- With the outer support bracket removed press out the original front bushing from the aluminium bracket, using suitable pressing tools;
- Note - a hand press and sockets can be used for this process;
- Lubricate the outer surface of the new bushing with grease supplied and press the new bushing into the front position on the aluminium bracket;
- Lubricate the inside of the new bushing with grease supplied and press the new steel crush tube into the new front bushing;
- Install back on to the vehicle installing the washers in the positions as shown below.

This kit includes 2 washers, to maintain support for the new bushings these are to be fitted as shown in photo below.


Offer the bracket to the vehicle as shown above.

