

Fitting Instructions #0638IS

Volvo 240/260

Control Arm Lower Inner Rear Kit



This kit requires the use of the original equipment steel shell. Do not remove this shell. Original equipment rubber must be removed by the following procedure:

Note: This procedure must be carried out in a well-ventilated area.

- Use an oxy-acetylene torch to warm the inner tube, to destroy the rubber bond and remove the tube;
- Next, heat the outer shell to destroy the bond between the outer shell and the rubber bush, then remove the rubber bush.
- Further heating can be used to clean any remaining rubber from inside the shell. Use a wire brush and emery paper to clean the shell. Note that the shell should not be removed from the bracket;
- Using the grease supplied, grease:
 - Inside the shell;
 - Outside and inside of the bush;
 - Outside of the tube.
- Press the bush into the shell, and then insert the tube into the bush.

Note: All surfaces of bushing that contact metal should be greased. Diagram may not represent your exact bushes.

