

Fitting Instructions #5233IS

Nissan Micra K13

Front Lower Control Arm Inner Rear Bushing (To Suit Right-Hand Drive Vehicles)

Note: Polyurethane bushings must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
 - With the vehicle on jack stands/hoist remove the front wheels and remove the lower control arms;
 - Remove original shell part from the housing with the use of a hydraulic press and suitable pressing tools, take care to prevent stretching arm;
 - With reference to the diagrams and the settings required, align the bushing with the bracket so that the hole in the bush is positioned to give the desired result;
 - Press the shell into the housings making sure to leave approx 10mm of the shell from the top of the control arm;
 - Liberally apply grease to the cotton reel bushing and press into the freshly pressed shell ensuring that the bush's flanges sit proud of the shell.
 - The crush tubes can now be fitted to the bushes. A generous amount of the white grease supplied must be applied to both the bore of the bush and the outside of the crush tube.
- Fit the spacers supplied over the crush tubes top and bottom, use the white grease supplied to lubricate the spacers;
 - Refit the control arms;
 - Wheel-align vehicle and check new settings;
 - All mounting bolts are to be torqued to manufactures specifications.

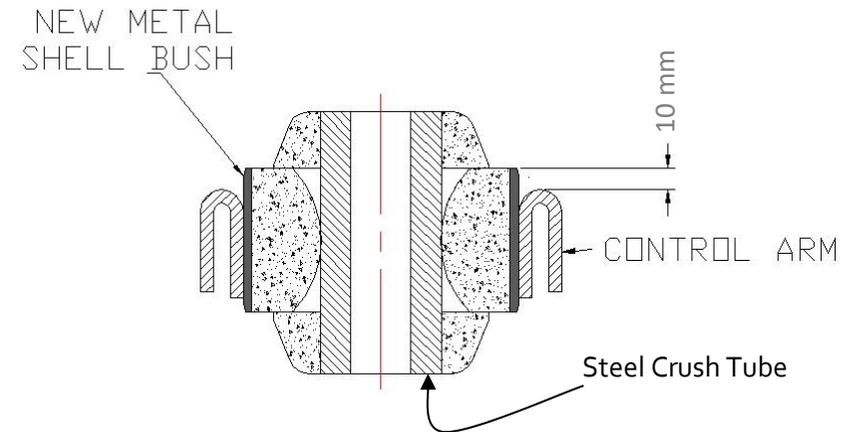


Figure 1. Shell fitment guide.

Note: Image is not direct representation of the supplied bush in application.