

Fitting Instructions #4170IS

Holden Commodore

Rear Differential Mount Insert



Suits VT-VX VU Series 1



Suits VU Series 2 VZ

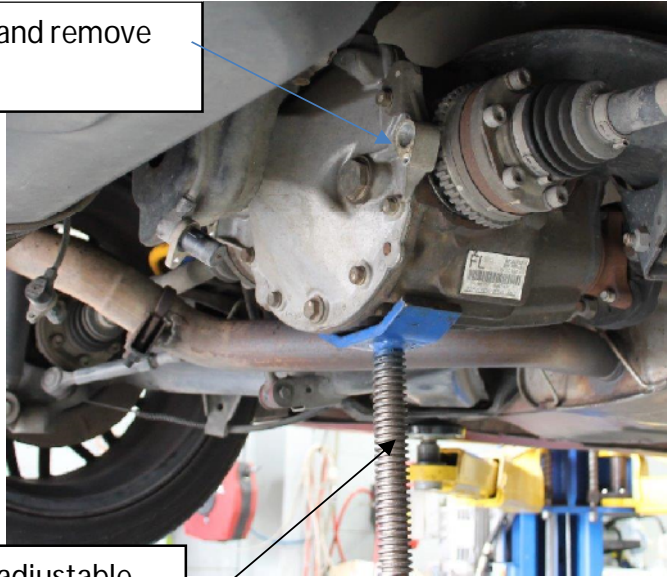


Installed Insert

1. Jack vehicle and put on stands or support on hoist
2. Remove the ABS sensors from the differential cover
3. Support the differential on a stand and remove the 4 off bolts that secure the rear bracket to the chassis.
4. Lower the rear of the differential to gain access and remove the 2 rear mounting bolts.
5. Remove rear bracket assembly
6. **Note there are 2 different rear brackets depending on year model make sure you have the correct insert see images above. Early has double hump late has single hump**
7. Lubricate the original bushing with grease supplied and using a press or similar push insert into the voids of the bush bracket assembly.
8. **Note: The original bushing probably has "permanent set" and will take some force to get started.**
9. Refit bracket to vehicle in reverse order of above
10. **Note: the insert is a firm fit over the differential cover housing extension so tighten the 2 off rear mounting bolts in a sequential manner till they are fully home.**

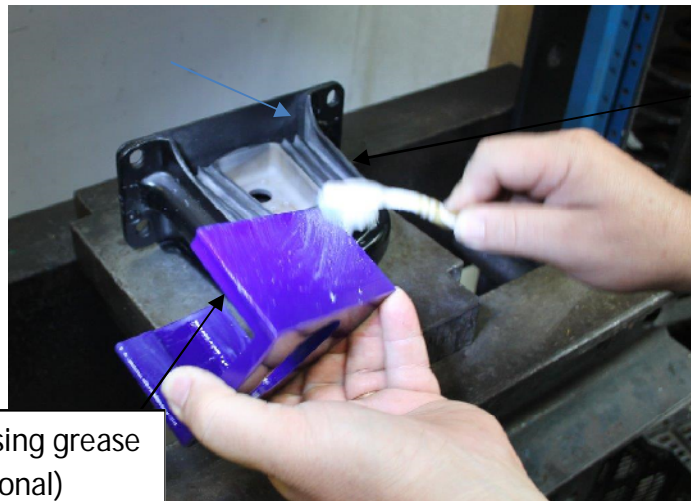
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Remove retaining bolts and remove
ABS sensors



Support differential with adjustable
stand or Jack

Grease outside of insert using grease
supplied (tooth brush optional)



Press insert into bush bracket
assembly

