

Fitting Instructions #5716IS

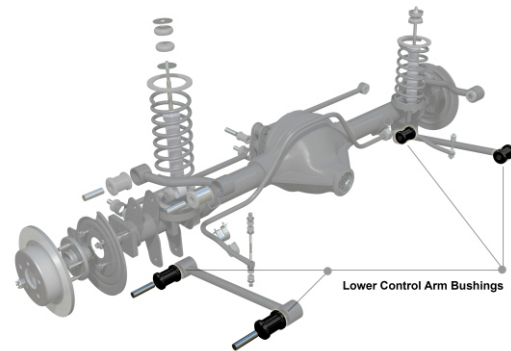
LDV D90 2017-on

Lower Trailing Arm Bushings



This bushing kit includes the following:

- Bushing 5716 x4
- Steel tube 24x14.3x66.5 x4
- Grease



NOTE: These components must be fitted by qualified persons only, to factory specifications, as per the factory service manual. Photos are an indication and may vary slightly in appearance from the actual product.

- Raise vehicle evenly and safely support.
Never rely on a jack only
- Proceed to remove rear wheels for better access.
- Next, start by un-bolting 1 trailing from the vehicle only.

Note: Disconnect head-light sensor. Refer RH and below images. Careful not to damage the plastic lever. Refer page 2 for sensor re-positioning.



- Using a hydraulic press, press out the original bushing, including the steel shell.

Refer page 2

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- Once old bushings have been removed, clean the arm of any dirt, grease or burrs.
- Push new bushing **5716** into trailing arm. Using of soapy water and a solid press surface will aid with the install.

Pressing new bushing in:



Pressing old bushing out:

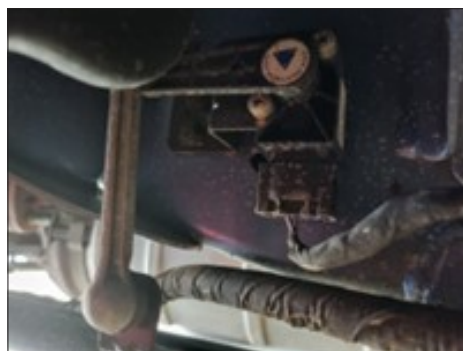


- Grease bushing internal diameter and side face with supplied grease only. next push in supplied steel tubes.
- Re-fit arm to vehicle using original bolts.

IMPORTANT: Check Head-light sensor position is correct. After removal of rear suspension items, the sensor may alter position and cause an incorrect headlight angle. Refer below images of INCORRECT and CORRECT position.



Incorrect Position



Correct Position (vertical)

- Test drive vehicle, re-check all bolts.
- Re-check all bolts after 500kms