

Fitting Instructions #3313IS

Nissan Skyline V35 / 350Z / Stagea M35 / Infiniti G3

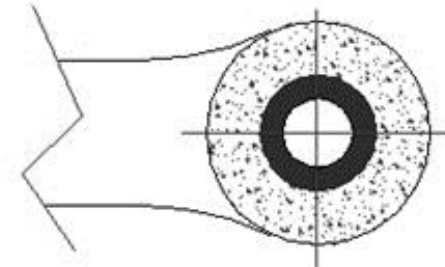
Rear Upper Control Arm Inner Bushing

- Jack vehicle up and support on jack stands, remove rear wheels;
- Remove split pin from top ball joint, remove 19mm nut and remove ball joint;
- Disconnect the swaybar link 14mm nut;
- Remove the 2 inner 17mm nuts/bolts;
- Remove arm. Due to the bushes being flanged steel shells we recommend you burn the centre crush tube out with the use of an oxy-acetylene torch (tube has flanges either end so once the bond is broken you will have to hammer the tube out), then use a hacksaw to cut through the remaining outer shell which allows you to chisel the shell out. (Note must be carried out in a well ventilated area and appropriate safety equipment used also pay attention not to apply excessive heat to alloy arm);
- Clean the arm and remove any burrs;
- With reference to the diagrams; fit the new polyurethane bushes making sure that the bush marked 3313R goes in the end with the chamfer, then apply the grease supplied to the inside of the bushes and the outside of the crush tubes, fit crush tubes;
- Refit to car in reverse order making sure to replace the split pin with a new one, repeat for opposite side;
- Carry out a wheel alignment.

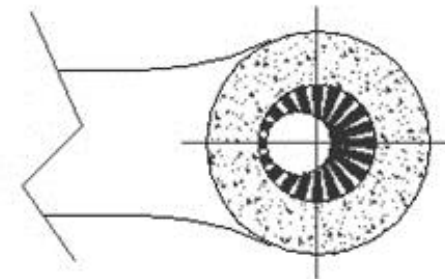
Notes:

- We recommend fitting the camber/toe kit before fitting this kit (KIT147).
- Wide wheels may scrape guards;
- Manufactures torque settings must be used on all bolts/nuts.

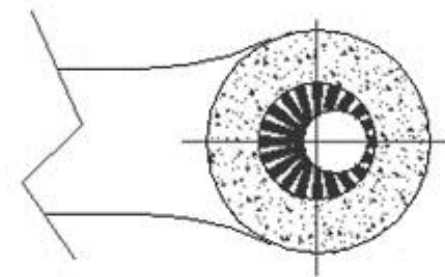
Left Hand side Shown



Standard Replacement



Camber Increase



Camber Decrease