## Fitting Instructions #TRC1155IS

Suzuki Jimny 2018 onwards 3 Door and 2023 onwards 5 Door Rear Radius Arms – Pinion angle correction





Kit Contains: 2 x complete radius arms with installed bushings

Important – it is safest and easiest to replace 1 arm only at a time

This is best performed on the ground or on a 4 Post hoist with the wheels on.

## Important make sure the vehicle is secure from rolling

- 1. Recommend using wheel chocks to chock the side of the vehicle that is not being worked on.
- 2. Working on one side at a time remove the nut that attaches the handbrake cable bracket to the top of the radius arm and set aside.
- 3. Remove the 2 bolts that attach the radius arm to the differential.
- 4. Remove the front bolt that attaches the arm to the chassis.
- 5. The radius arm should be free to be removed from the vehicle



- 6. Install TRC1155 radius arm and reusing all fasteners bolt the arm in place.
- 7. Re attach the handbrake cable bracket to the stud on top of the arm.
- 8. Installation is now complete for this hand
- 9. Repeat procedure for the other hand and once complete tension all fasteners
- 10. Check vehicle wheel alignment and adjust if necessary
- 11. Check all fasteners at 1000 km