

# Fitting Instructions #3237IS

VE -VF Commodore

Rear Toe Arm Bush Kit

**Note:** Polyurethane bushes must be fitted to both sides of the vehicle.

**Note:** Does not suit toe arms with hyme joint in the outer position.

- Jack the vehicle up and support on stands/hoist.
- Identify and remove rear toe arm, mark the inner position of the arm to ensure the correct bush is installed in each end.
- Remove the original bushed from the arm using a press and suitable pressing tools.
- Clean housing areas to remove any old/original bushing materials before installing new bushes.
- Each bush has a corresponding part number embossed on the bush
  - #3237 – fits the inner position
  - #2866 – fits the outer position
- Using an arbour press or similar, insert the bushings into the respective positions.
- Grease the bore of the bushes and the OD of the tube and press the tubes into the bushes using an arbour press or similar. Note the part number is the same for the inner and outer crush tubes.
- Refit arm ensuring the orientation is correct. Torque all bolts to the manufacture specification.
- Recheck bolts after 1000km or 1 month.

