

# Fitting Instructions #3962IS

## Nissan Juke (F15 - First Generation)

### Control Arm Lower Front and Rear Bushing (Front)



**Note:** Polyurethane bushes must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
- Jack the vehicle up and support on jack stands;
- Remove the lower control arms;
- Remove original shell parts from the housing with the use of a hydraulic press and suitable pressing tools;
- With reference to the diagram below, note the position of the new bushes in the arm, then push the new polyurethane bushing with the shell into the housing;
- Note: lubricate the outside of the steel tube, the polyurethane inside of the steel shell parts and push the steel crush tubes into the bushes. A hand press may be required to insert the steel tube, as there can be significant crush. Then, fit the spacers supplied with reference to the diagram beside over the crush tubes top and bottom, use the white grease supplied to lubricate the spacers. (Larger face of the spacer must face towards the new bushing);
- Refit the control arm to the vehicle. Tighten all bolts to manufactures torque settings;
- Carry out wheel alignment.

Right Hand Side Shown

