

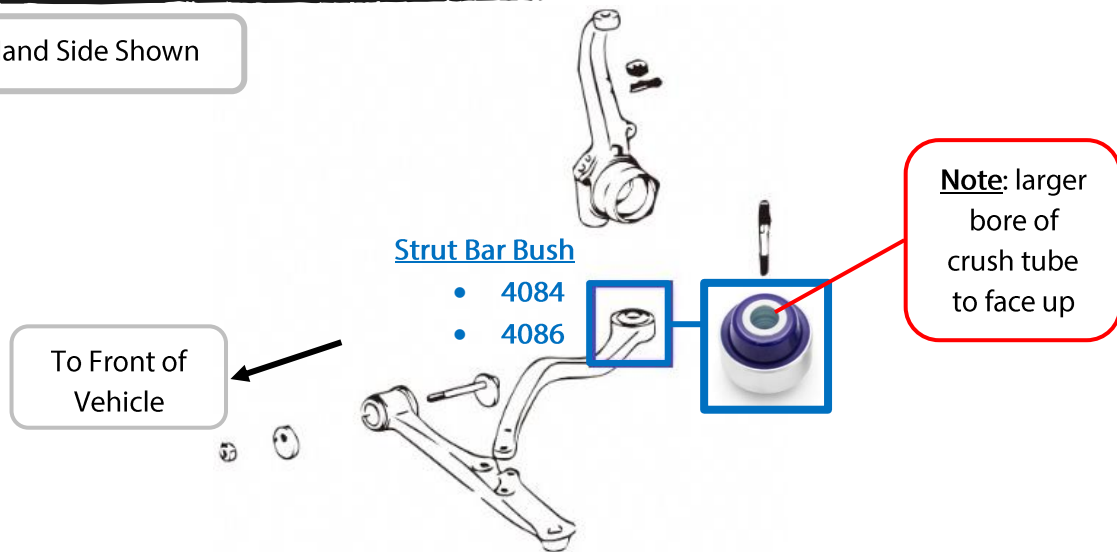
# Fitting Instructions #4084IS

Lexus GS, SC 2000-2010, Toyota Aristo S16

## Strut Bar to Chassis Mount Bush Kit

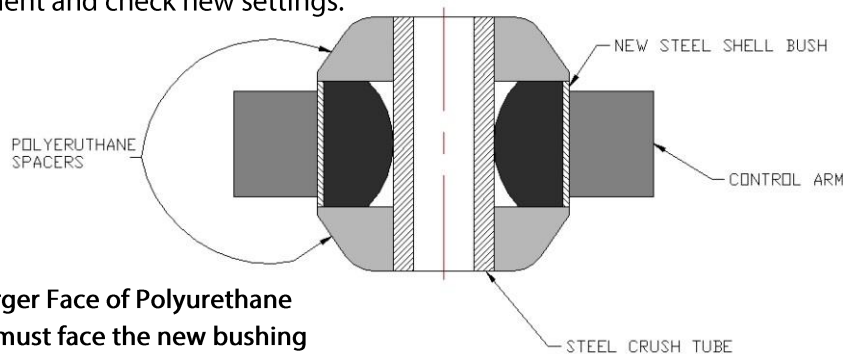


Left Hand Side Shown



**Note:** Polyurethane bushings must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
- With the vehicle on jack stands/hoist remove the front wheels and remove the front strut bar;
- Remove original shell part from the housing with the use of a hydraulic press and suitable pressing tools, take care to prevent stretching the housing;
- With reference to the diagrams and the settings required, align the bushing with the bracket so that the hole in the bush is positioned to give the desired result.
- Press the bushes into the housings;
- The crush tubes can now be fitted to the bushes. **Note:** Larger bore of crush tube to face up for fitment onto the peg. A generous amount of the white grease supplied must be applied to both the bore of the bush and the outside of the crush tube;
- Fit the spacers supplied with reference to the diagram below over the crush tubes top and bottom, use the white grease supplied to lubricate the spacers;
- Refit the control arms. Tighten all bolts ensuring that you use manufacturers torque settings, carry out wheel alignment and check new settings.

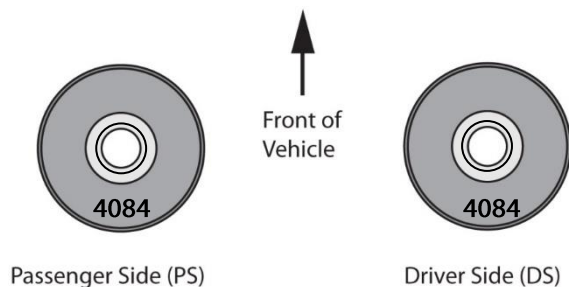


**Note:** Larger Face of Polyurethane Spacers must face the new bushing

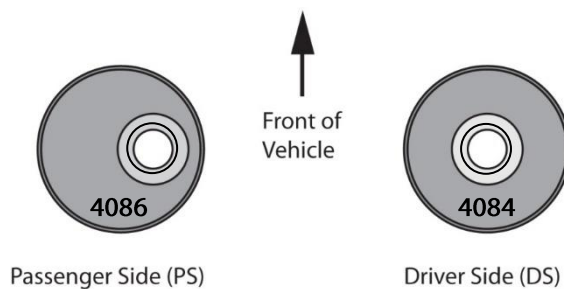
***\*Settings below are for Right Hand Drive Only***

**As viewed from the top of the control arm.**

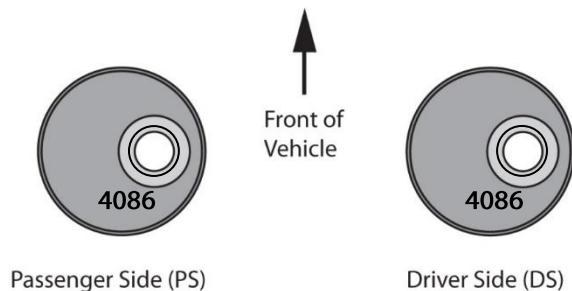
**Kit #4084K** – Standard Replacement. No castor change.



**Kit #4085K** – To counteract a slight pull to the left  
Single Offset, Passenger side castor increase.



**Kit #4086K** – To counteract a strong pull left  
Passenger Side castor increase, Driver Side Castor decrease.



**Kit #4086K** – Performance Settings  
Increase Castor both sides.

