

Fitting Instructions #4611IS

Mazda E2000

Front Control Arm Lower Inner Bushing



- With the vehicle on jack stands/hoist, remove the front lower control arms;
- Use a hydraulic press to remove the OE bushes and the shell part from the arms. Note: use the half-moon collar (as per figure 2) to support the arm.
- Measure the inner diameter of the housing on both ends. The bigger inner diameter is the top side of the arm showed in figure 1;
- Install half-moon collars to support both sides of the arm and then push the new SuperPro bushes, as detailed in figure 2;

Note: the half-moon collars are important to avoid damaging the arm. Note that the new bush must be installed from the bigger inner diameter of the housing towards the smaller one, as shown in the figure 1 and 2.

- Press in the supplied crush tube and washers to the new polyurethane bush as in figure 3. Ensure that the knurled side of the washer is facing away from the bush;
- Refit the control arms to the vehicle, tighten all bolts to manufacturer's torque specifications;
- Carry out a wheel alignment.

Note: Polyurethane bushings must be fitted to both sides of the vehicle.

