

# Fitting Instructions #4517IS

## Toyota Cressida

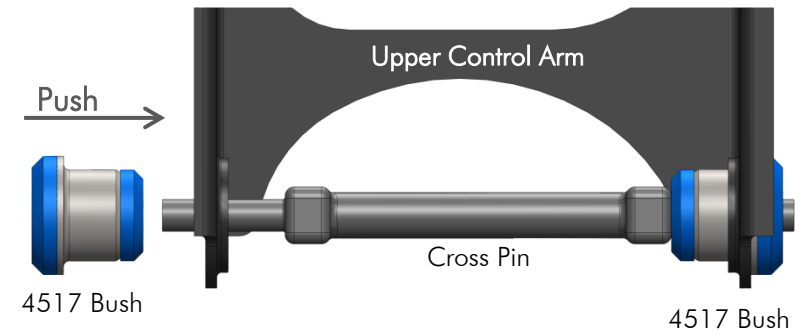
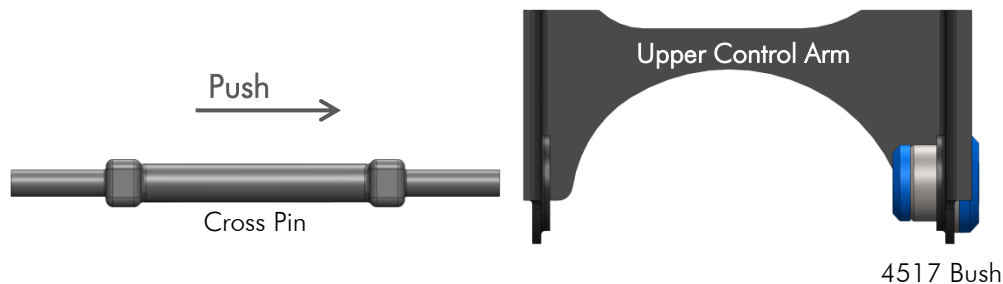
### Rear Control Arm Upper Bushing



- Jack vehicle up and put on stands/hoist, following manufacturer's recommendations, remove the rear upper control arm;
- Using suitable pressing tools, remove old bushes carefully not to damage the arms;
- Clean housing areas to remove any old original bushing materials before installing new bushes;
- To install the bushes, apply the following procedure (note that the pictures show a bottom view of part of the arm):
  1. Install one bush by pressing it into the arm (there isn't a preferable side).
  3. Install the other bush into the arm.



2. Install the original cross pin.



Bottom View of the bushes installed into the arm



- Refit the rear trailing arm to the vehicle, tighten all bolts to the manufacturer's torque specifications and carry out a wheel alignment.

**Note:** Polyurethane bushings must be fitted to both sides of the vehicle.