

# Fitting Instructions #5416IS

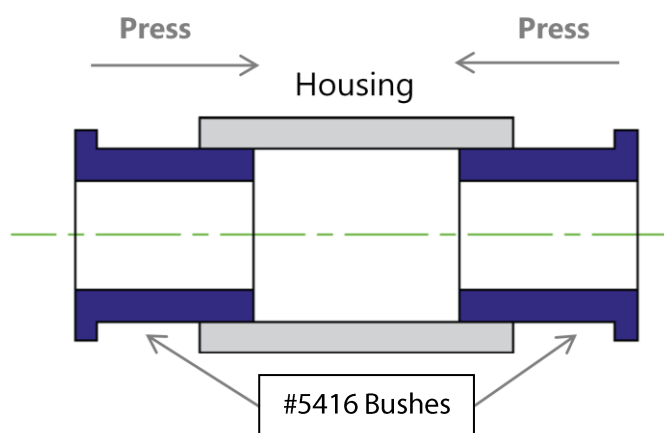
Fiat Ducato 3<sup>rd</sup> Gen (2006-On)

Rear Leaf Spring Front Eye Bush



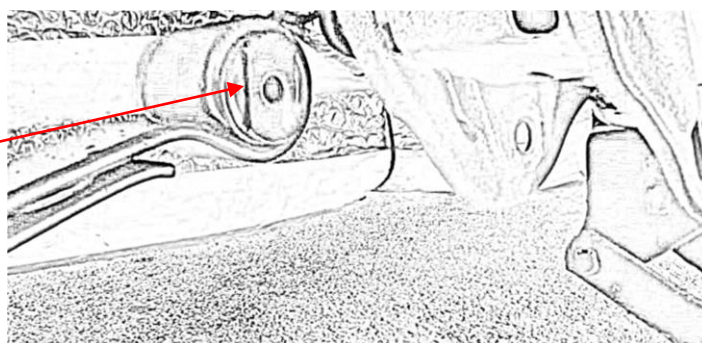
**Note:** Polyurethane bushes must be fitted to both sides of the vehicle.

- Jack the vehicle up and support on jack stands/hoist;
- Using factory manual, remove the rear leaf springs;
- Remove original bushings from the housing with the use of a hydraulic press and suitable pressing tools;
- Grease up the body of the polyurethane bush and the inside of the housing, then, press the bushes into the housing;



- Liberally apply the grease supplied to the polyurethane bore of the bush, the outside of the steel crush tubes. Then, press the steel crush tubes into the bushes. An arbour press will be required to insert the steel tube.
- Install the supplied washers onto the step of the crush tube. Note orientation of OE washer (refer image below)

**Note:** Replicate OE Orientation



- Refit the rear leaf spring to the vehicle and tighten all bolts to manufacturer's torque settings.