# Fitting Instructions #4836IS

# Renault Trafic / Opel Vivaro / Vauxhall Vivaro / Nissan Primastar Front Control Arm Lower Front Bushing

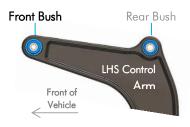


Figure 01 - Left Hand Side Control Arm

- Wheel-align the vehicle before the job is started and note settings;
- Jack the vehicle up and support on jack stands / hoist;
- Remove the lower control arms;
- Remove original shell part from the front housing of the arm with the use of a hydraulic press and suitable pressing tools;

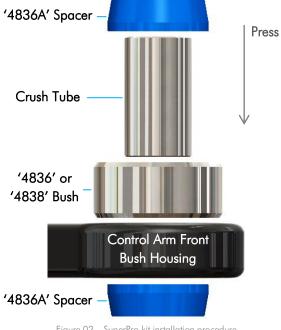


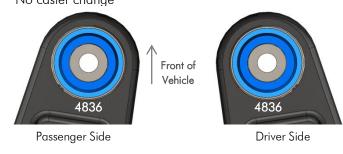
Figure 02 – SuperPro kit installation procedure

- With reference to the diagrams and the settings required, align the bushing with the bracket so that the hole in the bushing is positioned to give the desired result;
- Apply the supplied grease to the bore of the bush, the outside of the crush tube and the inside of the polyurethane spacers;
- Push in the crush tube and fit the polyurethane spacers;
- Refit the control arm to the vehicle and tighten all bolts to manufacture's torque settings;
- Carry out a wheel alignment.

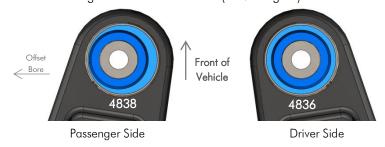
Note: Polyurethane bushings must be fitted to both sides of the vehicle. This kit should be installed by a Qualified Motor Mechanic.

# As viewed from the top of the control arm.

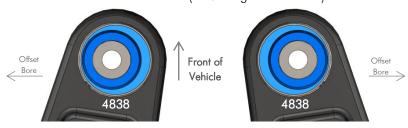
### Kit #4836K - Standard Replacement No caster change



## Kit #4837K - Single Offset Passenger side caster increase (+0.5 degree)



## Kit #4838K - Performance Setting Increase caster both sides (+0.5 degree each side)



Passenger Side

Driver Side