

Fitting Instructions #4703IS

Chrysler 300C

Front Strut Bar to Sub-Frame Bushing

Note: Polyurethane bushings must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
- Jack the vehicle up and support on jack stands/hoist and remove the strut bar;
- Remove original shell parts from the bracket housing with the use of a hydraulic press and suitable pressing tools;
- With reference to the diagrams and the settings required, align the bushes so that the hole in the bushing is positioned to give the desired result;
- After aligning the '4703' bush, press it into the housing until it reaches the line engraved in the shell. Note that the side of the shell with the line engraved should be located towards the outside of the vehicle, see Figure 01.
- Generously lubricate the outside of the crush tube and inside of the bush, then push the crush tube in the bush;
- Refit the control arms to the vehicle and tighten all bolts to manufacture's torque settings and carry out wheel alignment.

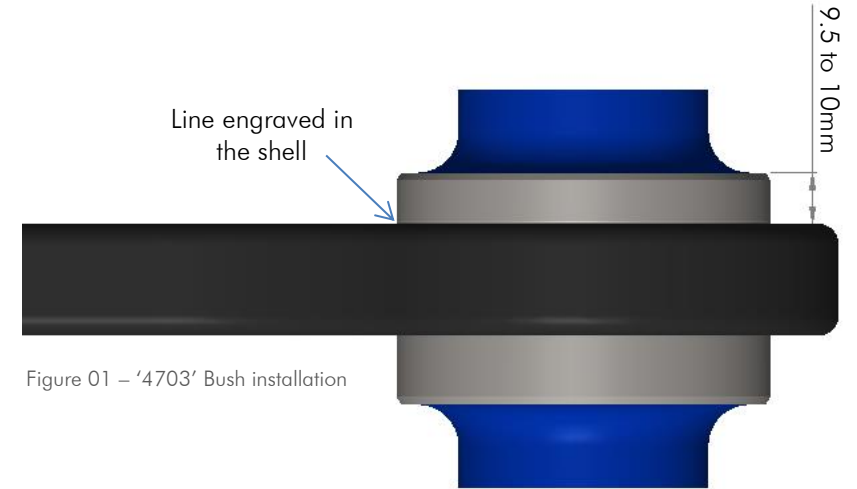


Figure 01 – '4703' Bush installation

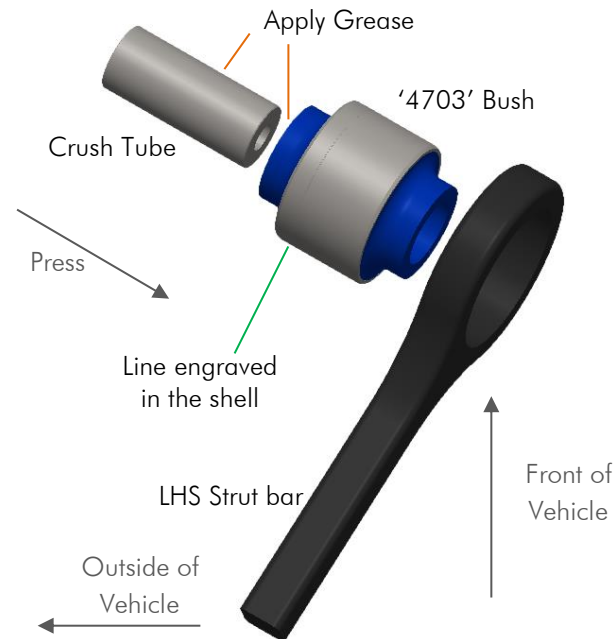
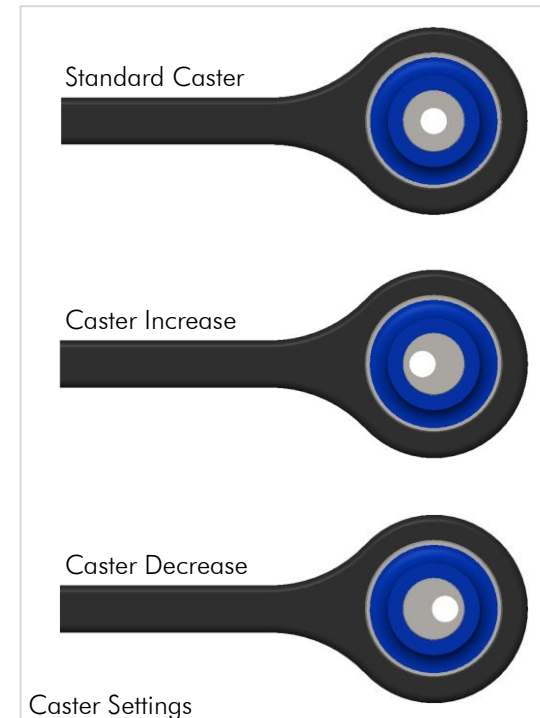


Figure 02 – '4703' Bush, Crush Tube and Strut Bar assembly



Caster Settings