



#TRC1003IS

Fitting Instructions

**Holden Commodore VE 2007- On Sedan, Wagon & Utility
HSV Clubsport & Maloo 2007 – On**

Rear Adjustable Toe Arm

Note: Wheel-align the vehicle before the job is started and note settings.

RECOMMENDED TOOLS:

Hydraulic Jack and stands

Wrenches: 10mm, 22mm,, 1", 1-1/8"

Sockets: 18mm, 22mm, 15/16"

INSTALLATION:

1. Lift vehicle and support with stands under the frame rails.
2. Remove the rear wheels/tyres.
3. Pop the ABS wire loose from the OE toe arm by squeezing the retaining clips from the backside.
4. The inner bolt of the toe rod controls alignment and must be marked before loosening in order to maintain proper alignment settings during re-assembly. Using a paint marker or chalk, mark the cam washer and sub frame.
5. Due to fuel tank interference, the passengers' side inner toe arm bolt cannot be removed without lowering the cradle. Support the cradle, then using a 15/16" socket, remove the front two cradle bolts and loosen the rear bolts. The cradle should lower enough to remove the bolts.
6. Using a 22mm wrench and 22mm socket, remove the inner bolt.
7. Using an 18mm socket remove the outer bolt and then remove the toe arm.
8. Lay the SuperPro Roll Control adjustable toe arm over the top of the factory toe arm. Adjust it until it is the same length as the OE toe arm. The easiest way to do this is to insert the factory bolts through both toe arms to verify proper length. Once it is the same length, tighten both lock nuts.
9. Install the SuperPro toe arm using the OE bolts.
10. Using a 10mm wrench rotate the inner bolt until the cam washer lines up with the mark made previously. Tighten to 85 ft/lbs. Tighten the outer bolt to 95 ft/lbs.
11. Remove the clips on the ABS wires and zip-tie the wire to the SuperPro Toe Arm.
12. Wheel Align vehicle to achieve the required settings.

