

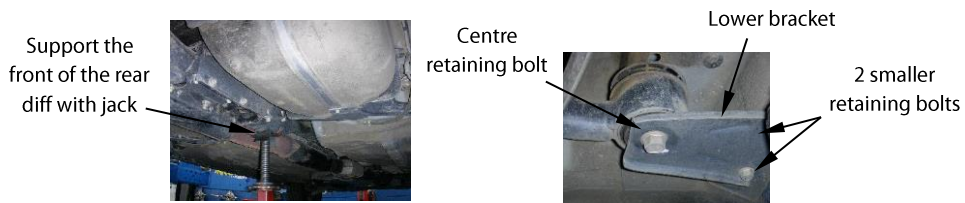
# Fitting Instructions #1978IS

## Subaru Forester, WRZ, Legacy, Liberty

### Cross-member Supplement Washers

*This kit is designed to add additional support to the rear diff' OEM Front Cross-member mount bushings.*

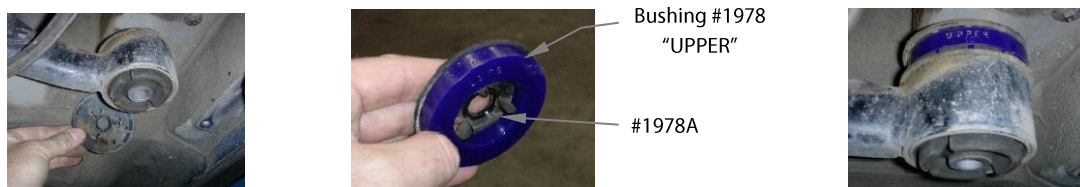
- Jack the vehicle and support chassis with floor stands;
- Support the front of the rear diff with jack;
- For easier installation, work on one side at a time. Remove the large centre retaining bolt and the 2 smaller bolts. Remove the lower bracket;



- Gently lower the jack to allow access for the top mounting plate to be removed. Install the 10mm thick upper bushing #1978 Marked "UPPER" to the mounting plate and install between the support bracket and the chassis;

**Note:** For early models (93 to 00) a smaller 10mm thick upper washer #1978A marked "IF REQUIRED" must be installed inside the upper bushings.

**Note:** For later models (01 to 03) Discard the smaller thick upper washer then assemble the upper washers is as per photos below.



**Note:** For early models only, the smaller 10mm thick upper bushing #1978A marked "IF REQUIRED" must be installed inside #1978 "UPPER" bushing. For later models, this smaller washer is not required.

- Install the 4mm washer #1978B marked "LOWER" between the bottom of the original bushing and the lower bracket. Tighten all bolts to the manufactures specifications. Repeat this procedure for the other side.

