Fitting Instructions #1922-90IS

Land Rover Range Rover Toe Control Arm Bushing

Note: Polyurethane bushings must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
- Jack the vehicle up and support on jack stands/hoist;
- Remove the toe control arms of the rear suspension;
- o Remove original bush from the arm with the use of a hydraulic press and suitable pressing tools, and clean the housing;
- Apply the white grease supplied to outside and into the bore of the bush, and the outside of the crush tube;
- Push the new polyurethane bushing into the housing, then push the crush tubes into the bushes as shown in the illustration;
- Refit the toe control arm to the vehicle and tighten all bolts to manufacture's torque settings.
- o Carry out wheel alignment.



