

# Fitting Instructions #3581IS

HOLDEN CAPTIVA CG (9/2006-on)

## Rear Hub Bushes

**Note:** Polyurethane bushings must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
- Jack vehicle up and put on stands/hoist;
- Remove rear wheels and then, remove the hub assembly;
- Remove original bushings including the shell from the housing with the use of a hydraulic press and suitable pressing tools;
- Apply the grease supplied to the inside of the housing and the body of the bush;
- Push the new polyurethane bushing into the housing as shown in the illustration, then the crush tube;
- Apply the grease supplied to the bore of the bush and the outside of the crush tube and use an arbour press to install the crush tubes;
- Refit the rear hub to the vehicle and tighten all bolts to manufactures torque settings;
- Carry out a wheel alignment.

Rear upper control  
arm outer bush  
SPF3581K

**Left Hand Side  
Shown**



Rear lower control  
arm outer bush  
SPF3582K

